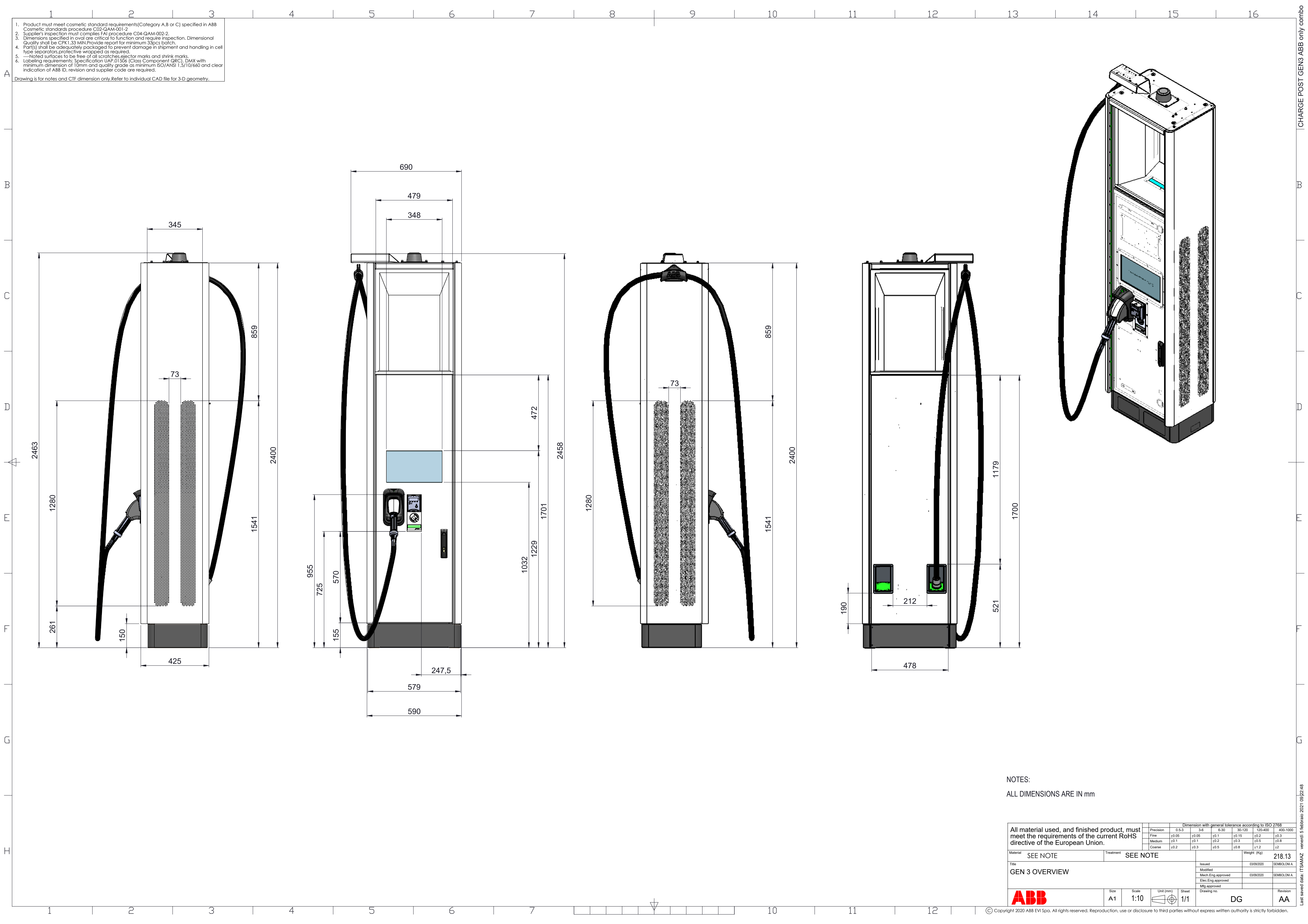


- Product must meet cosmetic standard requirements (Category A, B or C) specified in ABB Cosmetic standards procedure C02-QAM-001-2.
 - Supplier's inspection must comply FAI procedure C04-QAM-002-2.
 - Dimensions specified in oval are critical to function and require inspection. Dimensional Quality shall be CPK1,33 MIN. Provide report for minimum 33pcs batch.
 - Part(s) shall be adequately packaged to prevent damage in shipment and handling in cell type separators, protective wrapped as required.
 - Noted surfaces to be free of all scratches, ejector marks and shrink marks.
 - Labeling requirements: Specification UAP.015% (Class Component GRC), DMX with minimum dimension of 10mm and quality grade as minimum ISO/ANSI 1,5/10/660 and clear indication of ABB ID, revision and supplier code are required.
- Drawing is for notes and CTF dimension only. Refer to individual CAD file for 3-D geometry.



NOTES:
ALL DIMENSIONS ARE IN mm

Precision	Dimension with general tolerance according to ISO 2768			
	0.5-3	3-6	6-30	30-120
Fine	±0.05	±0.05	±0.1	±0.15
Medium	±0.1	±0.1	±0.2	±0.3
Coarse	±0.2	±0.3	±0.5	±0.8

Material	SEE NOTE	Treatment	SEE NOTE	Weight (Kg)	218.13	
Title	GEN 3 OVERVIEW				Issued	03/09/2020
				Modified	03/09/2020	
				Mech. Eng. approved	SEMBOLOWA	
				Elec. Eng. approved		
				Mfg. approved		
Size	A1	Scale	1:10	Unit (mm)	1/1	
Sheet	DG		Revision	AA		

CHARGE POST GEN3 ABB only combo