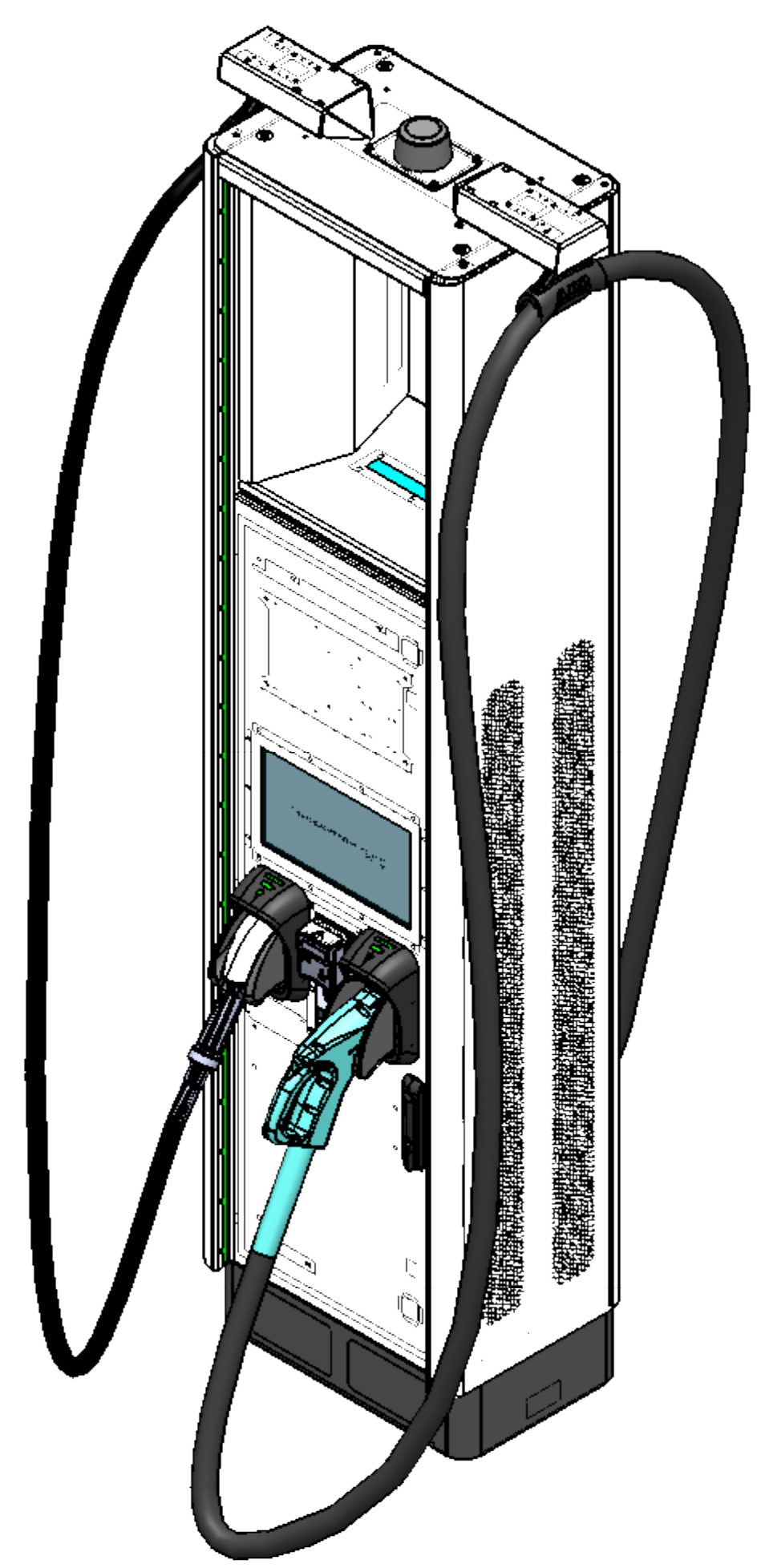
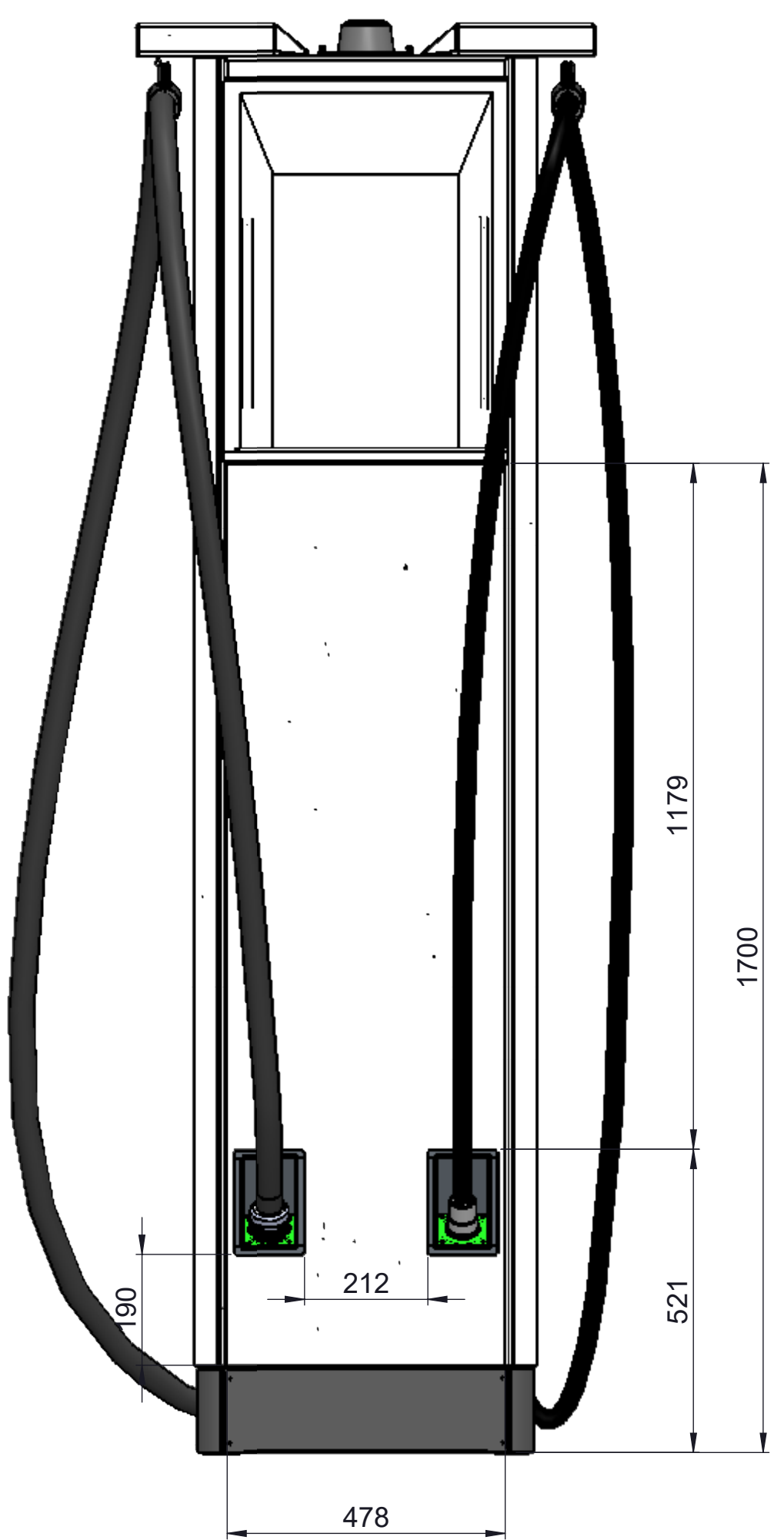
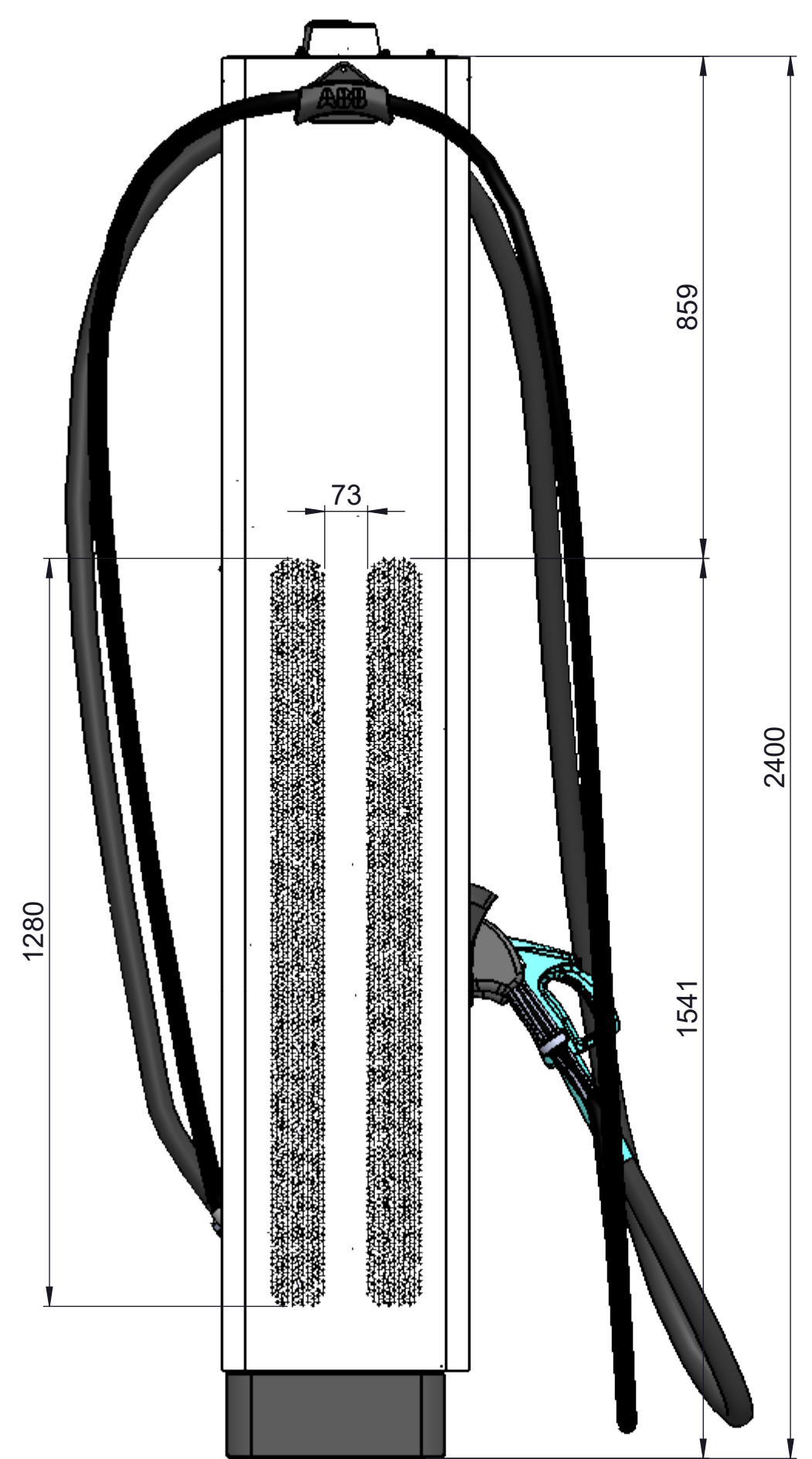
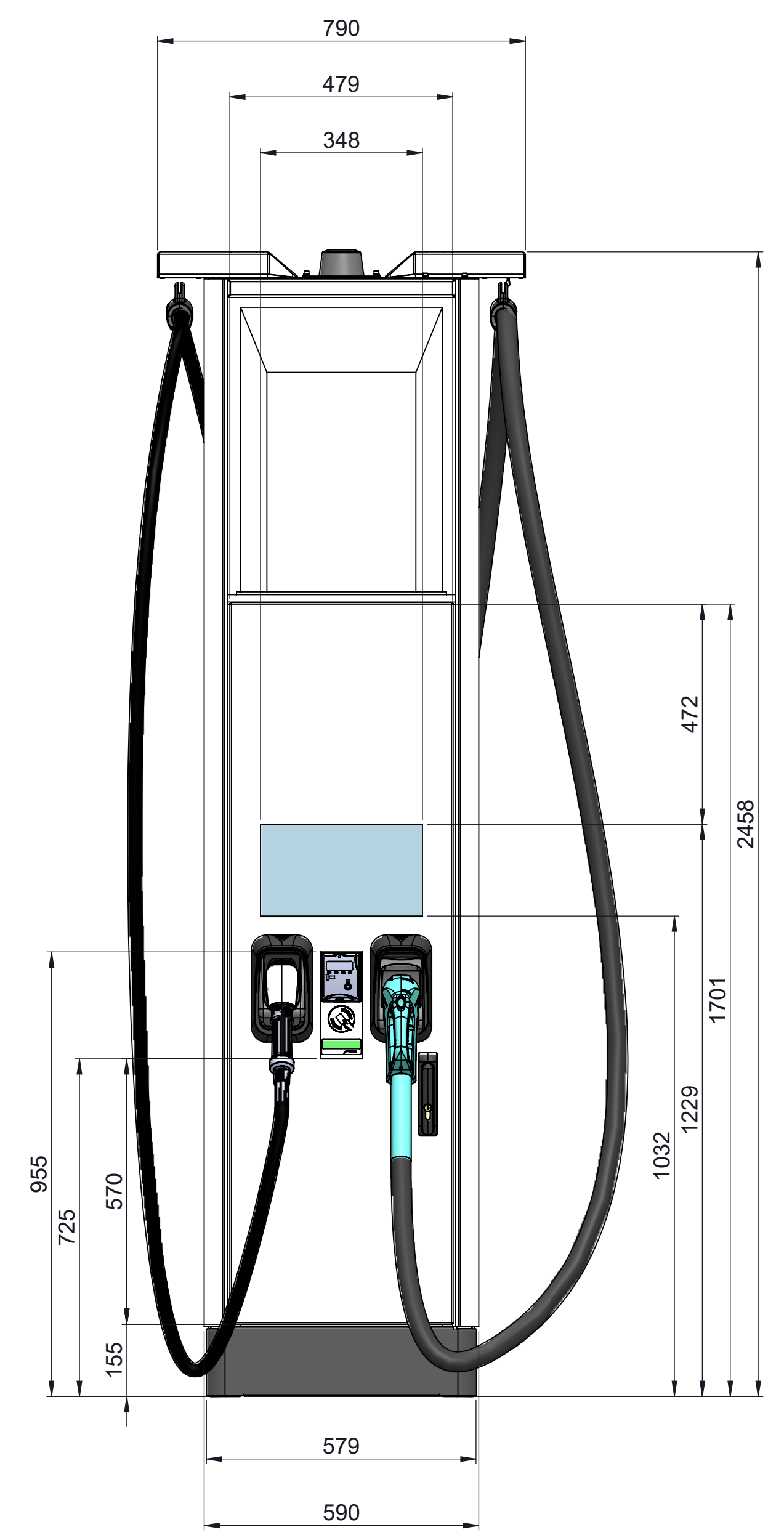
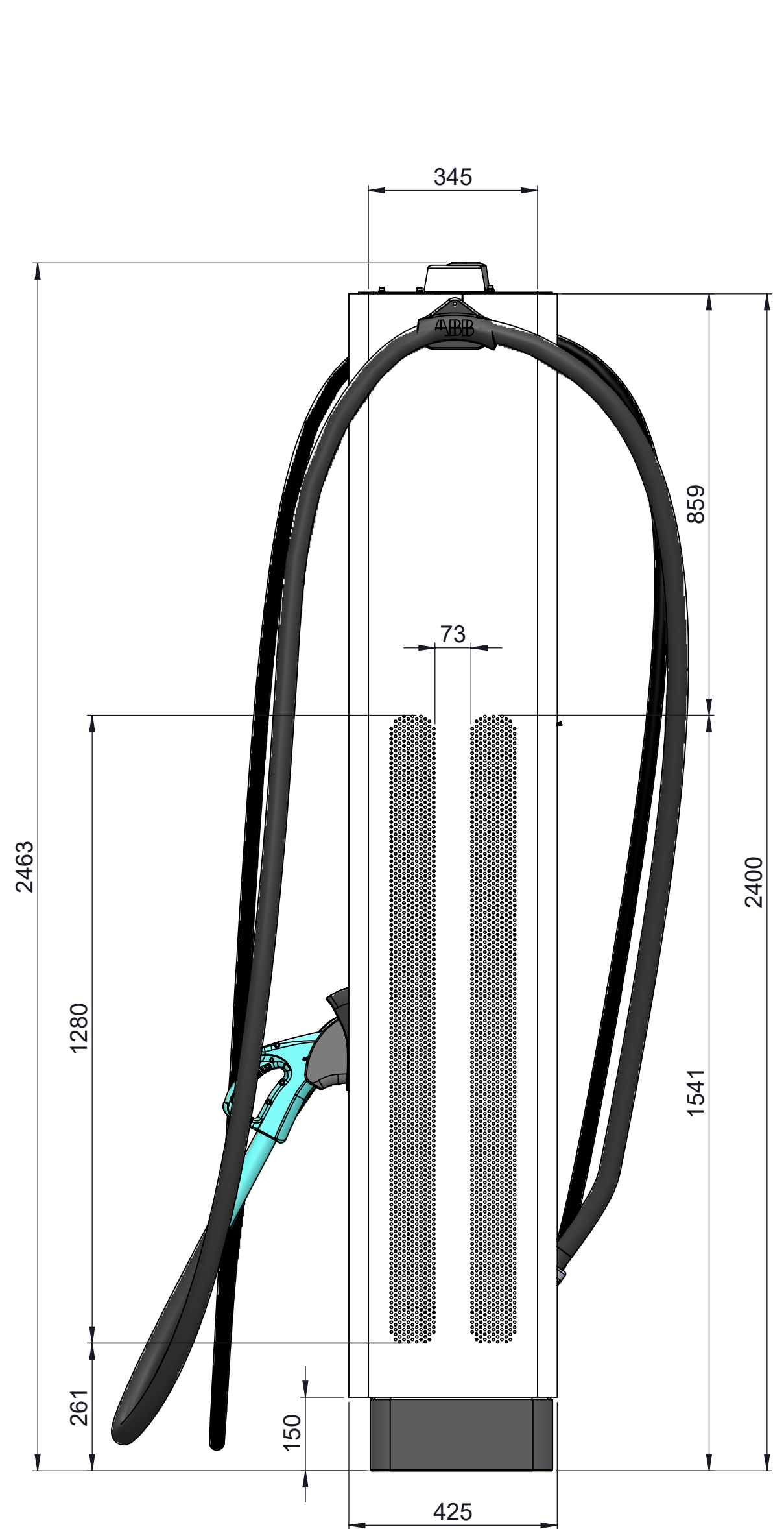


1. Product must meet cosmetic standard requirements(Category A,B or C) specified in ABB Cosmetic standards procedure C02-QAM-001-2
  2. Supplier's inspection must comply FAI procedure C04-QAM-002-2.
  3. Dimensions specified in oval are critical to function and require inspection. Dimensional Quality shall be CPK1,33 MIN.Provide report for minimum 33pcs batch.
  4. Part(s) shall be adequately packaged to prevent damage in shipment and handling in cell type separators,protective wrapped as required.
  5. ---Noted surfaces to be free of all scratches, ejector marks and shrink marks.
  6. Labeling requirements: Specification UAP.015% (Class Component GRC) , DMX with minimum dimension of 10mm and quality grade as minimum ISO/ANSI 1,5/10/660 and clear indication of ABB ID, revision and supplier code are required.
- Drawing is for notes and CTF dimension only.Refer to individual CAD file for 3-D geometry.

A  
B  
C  
D  
E  
F  
G  
H

CHARGE POST GEN3 ABB  
B  
C  
D  
E  
F  
G  
H



NOTES:  
ALL DIMENSIONS ARE IN mm

All material used, and finished product, must meet the requirements of the current RoHS directive of the European Union.		Dimension with general tolerance according to ISO 2768				
Precision	0.5-3	3-6	6-30	30-120	120-400	400-1000
Fine	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3
Medium	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8
Coarse	±0.2	±0.3	±0.5	±0.8	±1.2	±2
Material	SEE NOTE	Treatment	SEE NOTE	Weight (Kg)	298.75	
Title	GEN 3 OVERVIEW		Issued	03/09/2020	SEMBOLOWA	
			Modified			
			Mech.Eng. approved	03/09/2020	SEMBOLOWA	
			Elec.Eng. approved			
			Mfg. approved			
Size	A1	Scale	1:10	Unit (mm)	Sheet	1/1
				Drawing no.	Revision	AA
				DG		