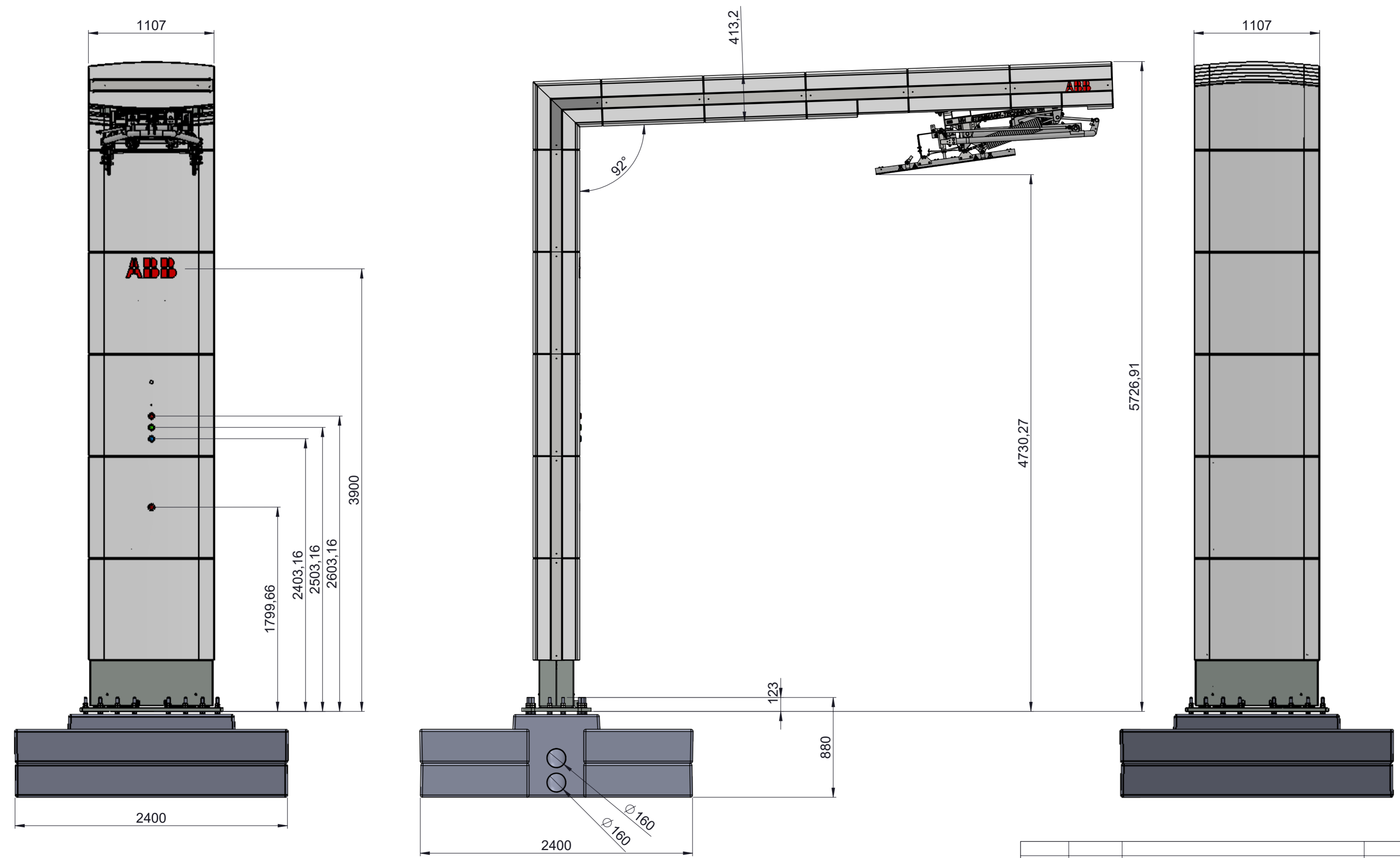


1. Product must meet cosmetic standard requirements(Category A,B or C) specified in ABB Cosmetic standards procedure C02-QAM-001-2.
 2. Supplier's inspection must complies FAI procedure C04-QAM-002-2.
 3. Dimensions specified in oval are critical to function and require inspection. Dimensional Quality shall be CPK1,33 MIN. Provide report for minimum 33pcs batch.
 4. Part(s) shall be adequately packaged to prevent damage in shipment and handling in cell type separators,protective wrapped as required.
 5. ---Noted surfaces to be free of all scratches,ejector marks and shrink marks.
- Drawing is for notes and CTF dimension only,Refer to individual CAD file for 3-D geometry.



Version	Revision	Description	Designer	Date	ECO			
		Dimension with general tolerance according to ISO 2768						
		Precision	0.5-3	3-6	6-30	30-120	120-400	400-1000
		Fine	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3
		Medium	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8
		Coarse	±0.2	±0.3	±0.5	±0.8	±1.2	±2
Material	SEE NOTE	Treatment	SEE NOTE	Weight (Kg)				
Title		PANTOGRAPH DOWN WITH FOUNDATION.			Issued			
					Modified			
					Mech.Eng.approved		SEMBOLONI A.	
					Elec.Eng.approved			
					Mfg.approved			
					Drawing no.			
ABB		Size	A2	Scale	1:100	Unit (mm)	1/1	Sheet
				DG		Revision		AA

PANTO DOWN WITH FOUNDATION Friday 6 November 2020 14:20:59