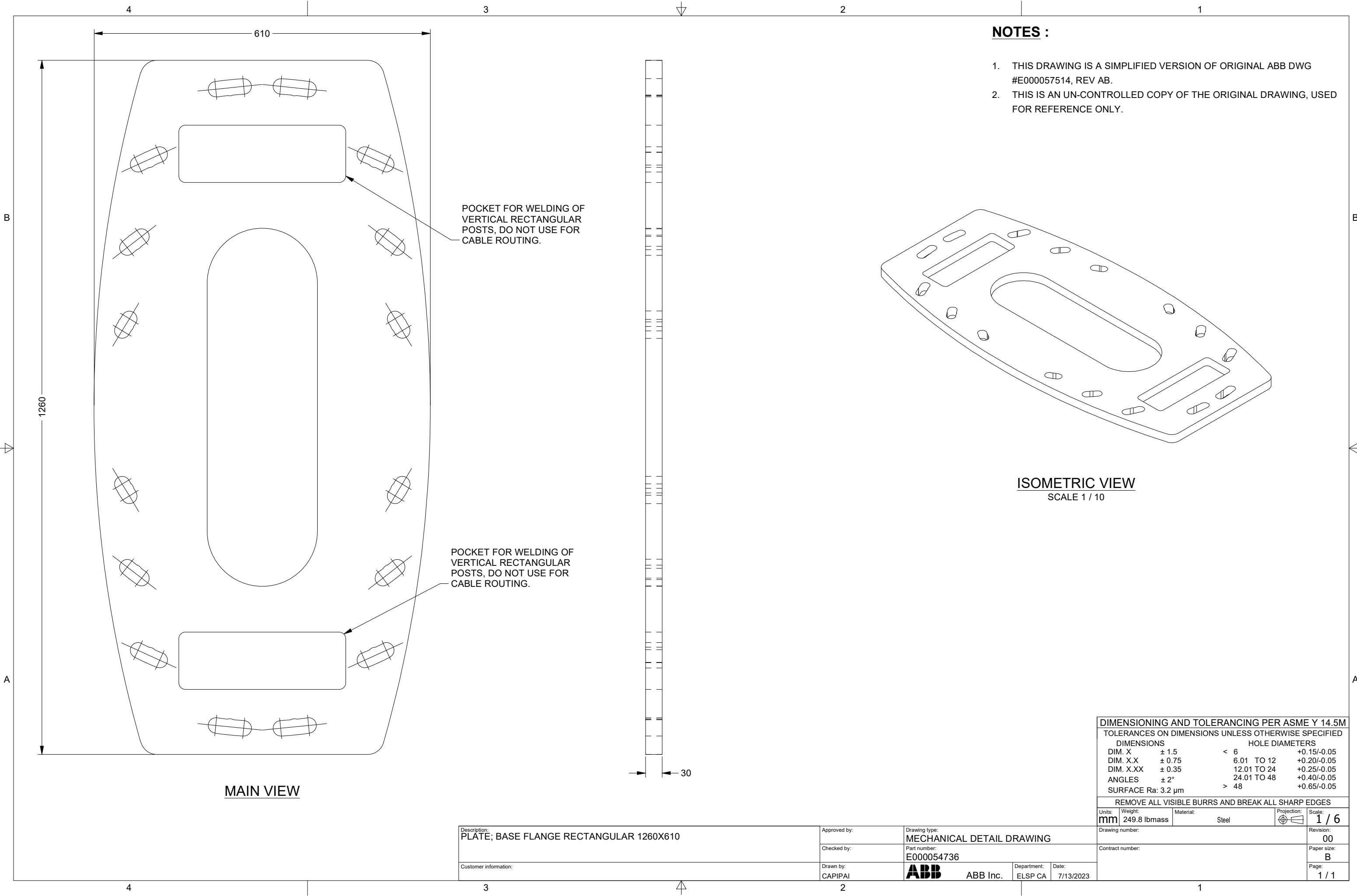
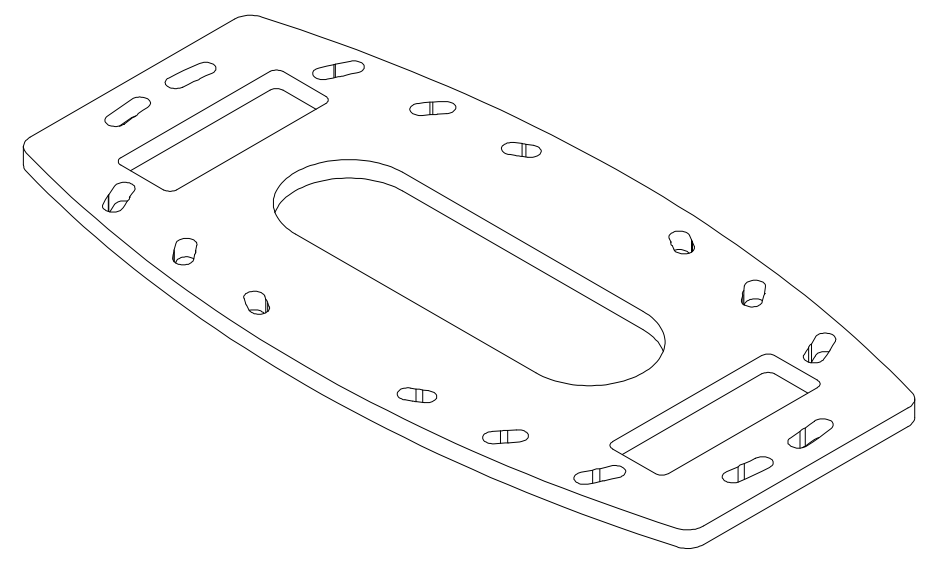


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NOTES :

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ISOMETRIC VIEW
SCALE 1 / 10

POCKET FOR WELDING OF VERTICAL RECTANGULAR POSTS, DO NOT USE FOR CABLE ROUTING.

POCKET FOR WELDING OF VERTICAL RECTANGULAR POSTS, DO NOT USE FOR CABLE ROUTING.

MAIN VIEW

DIMENSIONING AND TOLERANCING PER ASME Y 14.5M			
TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED			
DIMENSIONS		HOLE DIAMETERS	
DIM. X	± 1.5	< 6	+0.15/-0.05
DIM. X.X	± 0.75	6.01 TO 12	+0.20/-0.05
DIM. X.XX	± 0.35	12.01 TO 24	+0.25/-0.05
ANGLES	± 2°	24.01 TO 48	+0.40/-0.05
SURFACE Ra:	3.2 µm	> 48	+0.65/-0.05

REMOVE ALL VISIBLE BURRS AND BREAK ALL SHARP EDGES

Units: mm	Weight: 249.8 lbmass	Material: Steel	Projection:	Scale: 1 / 6
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Description: PLATE; BASE FLANGE RECTANGULAR 1260X610	Approved by:	Drawing type: MECHANICAL DETAIL DRAWING			Drawing number:	Revision: 00
	Checked by:	Part number: E000054736			Contract number:	Paper size: B
Customer information:	Drawn by: CAPIPAI	ABB ABB Inc.	Department: ELSP CA	Date: 7/13/2023	Page: 1 / 1	