

MAINTENANCE GUIDE

# HVC 100/150C E-Bus Charger

## Maintenance Guide for NAM products

Version 0.1





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## Table of Contents

<b>1. Introduction</b>	<b>7</b>
1.1. Preface	7
1.2. Intended document users	7
1.3. Signs	7
1.4. Safety regulations	9
1.4.1. Owner responsibilities	9
1.4.2. Electric hazards	9
1.4.3. Maintenance safety	10
1.5. Environment and disposal of waste	11
1.6. Contact information	11
<b>2. Preventive maintenance for the charging system</b>	<b>12</b>
2.1. Overview of the system	12
2.1.1. Power Cabinet	13
2.1.2. Depot Charge Box	14
2.2. Cleaning of the cabinet	15
2.3. Maintenance Schedule	16
2.3.1. RCD tests	18
2.3.2. RMS measurement (Country dependent)	19
2.3.3. Isolation measurements (Country dependent)	19
2.3.4. Grounding system measurement	19
2.3.5. Visual inspection	19
2.3.6. Filter kit	20
2.3.7. Fan power module	20
2.3.8. Fan cabinet	20
2.3.9. CCB boards for Power Cabinet and Depot Charge Box	20
2.3.10. Power Supply 24VDC 240W	21
2.3.11. Power Modules	21
2.3.12. HVC HMI Assy 7"	21
2.3.13. Connector holders	21
2.3.14. CPI COMBO CCS	21
2.3.15. IMI COMBO CCS	21
<b>3. Components identification</b>	<b>22</b>
3.1. Power Cabinet	22
3.2. Depot Charge box	23
3.3. Spare parts list	24

<b>4. Appendix</b>	<b>25</b>
4.1. SI-HVC-0008 Visual Inspection	25
4.2. SI-HVC-0110 Replace Filters	28
4.3. SI-HVC-0107 Replace power module fan	29
4.4. SI-HVC-0115 RCD Functional test	31
4.5. SI-HVC-0116 Replace HVC Cabinet Fan	33
4.6. SI-HVC-0003 Safety Instruction	36
4.7. SI-HVC-0104 Replace CCB boards	46
4.8. SI-HVC-0117 Replace 24VDC Power Supply	52
4.9. SI-HVC-0103 Replace a 50 kW power module	57
4.10. SI-HVC-0114 Replace HMI Assembly (Human Machine Interface)	60
4.11. SI-HVC-0118 Replace Connector Holder	64
4.12. SI-HVC-0105 Replace CPI board	67
4.13. SI-HVC-0106 Replace IMI board (Insulation Monitoring Interface)	71

## Glossary

### **AC**

Alternating Current.

### **ACM**

ACS Control Module

### **ACS**

Automatic Control System. In this charger system the pantograph.

### **CAF**

Customer Acceptance Form.

### **CCS (Combo)**

Combined Charging System (also called Combo) is the charging protocol for North America and European OEMs.

### **Contractor**

Entity hired by the owner/site operator to do engineering, civil and electrical installation work.

### **DC**

Direct Current.

### **Grid provider**

The company is responsible for the transportation and distribution of electricity.

### **HMI**

Human Machine Interface; the screen on the charger.

### **HVC**

Heavy Vehicle Charger.

### **Power Cabinet**

An intermediate unit that provides 150 kW of DC power to the Charge control set. Gets its power from a power distribution board.

### **Interlock**

The Interlock is an isolated current loop and is a feature that makes the state of two mechanisms or functions mutually dependent.

### **LAN**

A computer network that interconnects computers systems within a limited area.

### **NOC**

ABB Network Operating Centre; remotely checks the correct functioning of the charger.

### **Owner**

The legal owner of the charger.

### **PE or GND**

Protective Earth or ground.

### **PPE**

Personal Protective Equipment. Equipment such as safety shoes, helmet, glasses, gloves.

### **RCD**

Residual-Current Device.

### **RFID**

Radio-Frequency Identification. RFID is a communication technology by means of radio waves to transfer data over a very short distance between a reader and an electronic tag or card.

### **Site operator**

The entity is responsible for the day to day control of the charger. The site operator can be the owner, but not necessarily.

### **TOR**

Top of Road

### **WiFi**

A technology that allows electronic devices to connect to a wireless LAN (WLAN) network.

# 1. Introduction

## 1.1. Preface

This guide provides maintenance and preventive maintenance procedures for the HVC 100/150C E-Bus Charger for the North American (NAM) region.

The HVC 100/150C E-Bus Charger is a DC fast charger system for hybrid or electric buses that can be used for charging any electric vehicle (Bus/Car) compliant to CCS standard (SAEJ1772). It is not permitted to use the HVC 100/150C E-Bus Charger to charge other types of equipment, or to use the HVC 100/150C E-Bus Charger for any other purposes.

**Before performing maintenance procedures on the HVC 100/150C E-Bus Charger, read this Maintenance Guide carefully and attentively. Follow the instructions in this Maintenance Guide. ABB is not responsible for any damage that has been caused by not or incorrectly following and executing the instructions described in this manual. If the instructions listed in this guide are not followed the warranty will be voided**

## 1.2. Intended document users

This document is intended to be used by:

- Certified Customers who purchased an HVC 100/150C E-Bus Charger or are in the process of ordering and want to know in more detail how the maintenance is performed. Technical personnel must be certified by ABB to perform any maintenance activities on the charger.
- Certified contractors who are responsible for the maintenance of the HVC 100/150C E-Bus Charger. Any person who will carry out maintenance activities on the Charger must be certified by ABB. You can ask your local ABB service center to get a certification.

## 1.3. Signs

The following signs are used on the equipment and in this manual:

	<b>DANGER</b>
	<b>Hazardous voltage</b> Identifies a hazard that could result in severe injury or death through electrocution.
	<b>WARNING</b>
	<b>Various</b> Identifies a hazard that could result in severe injury or death.

	<p style="text-align: center;"><b>WARNING</b></p> <p><b>Rotating parts</b> Identifies a hazard that could result in injury due to the presence of rotating or moving parts.</p>
	<p style="text-align: center;"><b>WARNING</b></p> <p><b>Pinch Hazard</b> Identifies a hazard that could result in injuries in which somebody parts are pinched or crushed.</p>
	<p style="text-align: center;"><b>WARNING</b></p> <p><b>Fall Hazard</b> Identifies a hazard that could result in injury due to unsafe work at height.</p>
	<p style="text-align: center;"><b>CAUTION</b></p> <p><b>Various</b> Identifies a hazard that could result in damage to the machine, other equipment, and/or environmental pollution.</p>
	<p style="text-align: center;"><b>CAUTION</b></p> <p><b>Environmental damage</b> Identifies special indications as well as biddings and prohibitions to avoid damages in the environment. This sign refers to present national regulation according to the environment.</p>
	<p style="text-align: center;"><b>NOTICE</b></p> <p>Contains remarks, suggestions or advice.</p>

## 1.4. Safety regulations

### 1.4.1. Owner responsibilities

The owner and site operator are required:

- To operate the charge station with the protective devices installed and to make sure all protective devices are correctly installed after carrying out maintenance.
- To write an emergency plan that instructs people what to do in case of an emergency.
- To make sure that there is enough space around the charger to carry out maintenance work.
- To appoint a person responsible for the safe operation of the charge station and for the coordination of all work.
- All works have to be carried out from qualified personnel. All qualified personnel has to estimate their transmitted works, identify and avoid. They must have experience and enough knowledge over: safety regulations and labor medical regulations, accident prevention regulations, guideline and approved safety regulations, and special instruction concerning the occurrence of danger (especially remaining risk) possible dangers.
- You are not allowed to modify the charging system without the permission of ABB. The owner is cautioned that changes or modifications not expressly approved by ABB could void the owner’s authority to operate the equipment and ABB’s warranty policy.
- Neither ABB nor its affiliates shall be liable to the purchaser of this product or third parties for damages, losses, costs or expenses incurred by purchaser or third parties as a result of an accident, misuse or abuse of this product or unauthorized modifications, repairs or alterations to this product, or failure to strictly comply ABB operating and maintenance instructions.

### 1.4.2. Electric hazards

<b>DANGER</b>	
	<p><b>Hazardous voltage</b>                      The HVC 100/150C E-Bus Charger conductors under hazardous electrical voltages. The grid terminals on the internal DIN rail may carry hazardous voltages, even if all circuit breakers are switched off.</p>

**1.4.3. Maintenance safety**

	<b>WARNING</b>
	<p><b>Personal safety (PPE)</b> Always wear a safety helmet, safety gloves, and safety shoes.</p>
	<b>DANGER</b>
	<p><b>Hazardous voltage</b> Instructions:</p> <ol style="list-style-type: none"> <li>1. Always switch off the external group switch and the main switch in the cabinet, before performing any installation, disassembly, repair or replacement of components.</li> <li>2. Do a voltage check and make sure that the electrical power is disconnected from the system.</li> <li>3. When the system is in an open or dangerous condition, do not allow unqualified persons to go near it. Instruct and warn people about the potential harmful high voltages.</li> <li>4. The maintenance personnel must supply their own lighting equipment since the HVC 100/150C E-Bus Charger has no lights inside the cabinet.</li> <li>5. Correctly lock the door after maintenance or service operations.</li> </ol>
	<b>WARNING</b>
	<p>Make sure that there is a minimum free space of 1000 mm in front of the door of the Power Cabinet. The minimum space is necessary to allow service personnel to quickly move away from the Power Cabinet if there is an emergency when the door is open.</p>
	<b>WARNING</b>
	<p>Make sure that there is a minimum free space of 1000 mm in front of the door of the Depot Charge Box. The minimum space is necessary to allow service personnel to quickly move away from the Depot Charge Box if there is an emergency when the door is open.</p>
	<b>CAUTION</b>
	<p><b>Warranty</b> Commissioning work must be carried out by certified personnel. The warranty will be void if any work carried out by non-certified personnel.</p>

### 1.5. Environment and disposal of waste

	<b>CAUTION</b>
	Always observe the local rules and regulations with respect to processing (non-reusable) parts of the HVC 100/150C E-Bus Charger.

### 1.6. Contact information

#### ABB EV Infrastructure North America

ABB Montreal Campus

Address      800 Boul. Hymus  
                  Saint-Laurent, QC  
                  Canada  
                  H4S 0B5

E-mail: [EVCI-CAService@ca.abb.com](mailto:EVCI-CAService@ca.abb.com)  
Service Hotline: 1-800-HELP365

ABB USA

E-mail: [us.evci.techteam@abb.com](mailto:us.evci.techteam@abb.com)  
Service Hotline: 1-800-825-2556

## 2. Preventive maintenance for the charging system

Applying a preventive maintenance plan keeps your operation running efficiently, extends the lifetime of your charging system and decreases your maintenance cost or time consumption that could be spent in performing proactive maintenance actions.

In this section, we will go through the required periodical inspection, replacement, and adjustment actions that are needed to improve the system’s operational performance and reduce the unexpected breakdowns.

### 2.1. Overview of the system

ABB offers two standard system configurations:

	<p>HVC 100/150C E-Bus Charger with one Depot Charge Box</p>
	<p>HVC 100/150C E-Bus Charger with two or three Depot Charge Boxes</p>

The charging system has two main devices, the power cabinet, and the depot charge box. The power cabinet is responsible for performing power conversion and is galvanically isolated. The depot box is safely transferring the power to the Electric vehicle and monitoring the charge cycle.

**2.1.1. Power Cabinet**

	<ul style="list-style-type: none"> <li>A Base cover</li> <li>B Air outlet</li> <li>C Door</li> <li>D 3G Antenna</li> <li>E Air inlets</li> <li>F Door handle/lock</li> </ul>
	<ul style="list-style-type: none"> <li>A Main switch</li> <li>B AC Power connection</li> <li>C Guidance plate of the Cables</li> <li>D Data/communication connection</li> <li>E Display</li> </ul>

**2.1.2. Depot Charge Box**

	<p>A Door                  B Emergency stop button (EMO)                  C Stop button                  D Cable in-/output                  E Hanging bracket for charging cable                  F CCS DC plug and cable                  G Lock                  H Charge state indicator light (beacon)</p>
	<p>A Communication connection                  B Connection block                  C Protection cover for DC contactors</p>

## 2.2. Cleaning of the cabinet

The Power Cabinet and the Depot Charge Box(es) are powder coated. This coating must be kept in good condition. Clean the Power Cabinet and the Depot Charge Box(es) three times a year in the following way:

- Remove rough dirt by spraying with low-pressure tap water.
- Apply a neutral or weak alkaline cleaning solution and let it soak.
- Remove dirt by hand with a non-woven nylon hand pad.
- Rinse thoroughly with tap water.
- Optionally, apply wax on the front for extra protection and gloss.
- Do a check on the coating for damage.

	<b>NOTICE</b>
	<p>When the HVC 100/150C E-Bus Charger is exposed to rain, it is sufficient to clean it twice a year.</p>
	<b>CAUTION</b>
	<p>Do not apply high-pressure water jets. Water may leak into the Power Cabinet. If a high-pressure water jet has been used, make sure that the inside of the Power Cabinet is dry.</p> <ul style="list-style-type: none"> <li>- Only use cleaning agents with a pH value between 6 and 8.</li> <li>- Do not use cleaning agents with abrasive components.</li> <li>- Do not use abrasive tools.</li> </ul>



2.3. Maintenance Schedule

SI-HVC-0000 Maintenance Schedule		P	C	Pages											
		X	X	4											
Subjected chargers		HVC		Version											
				1.3											
Procedure:		Date	05-12-2018												
Inspection (visual inspection and required maintenance action if needed)				I											
Performance of on-site work (commissioning, tests, measurements or other activities)				P											
Replacement of component (see related service instruction)				R											
<b>Start-up / Commissioning</b>															
<b>SERVICE</b>															
RCD tests		P	P	P	P	P	P	P	P	P	P	P	P	P	P
RMS measurement (Country dependent)		P	P	P	P	P	P	P	P	P	P	P	P	P	P
Isolation measurements (Country dependent)		P	P	P	P	P	P	P	P	P	P	P	P	P	P
Grounding system measurement		P	P	P	P	P	P	P	P	P	P	P	P	P	P
Visual inspection		P	P	P	P	P	P	P	P	P	P	P	P	P	P
Improvements Based on Service Letters		I	I	I	I	I	I	I	I	I	I	I	I	I	I
<b>MAIN CABINET</b>															
FILTER INLET KIT		I	R	I	R	I	R	I	R	I	R	I	R	I	R
FILTER OUTLET KIT		I	I	I	I	I	I	I	I	I	I	I	I	I	I
FAN POWER MODULE		I	I	I	I	I	I	I	I	I	I	I	I	I	I
FAN CABINET		I	I	I	I	I	I	I	I	I	I	I	I	I	I
AC FUSE / BREAKERS		I	I	I	I	I	I	I	I	I	I	I	I	I	I
CCB		I	I	I	I	I	I	I	I	I	I	I	I	I	I
POWER SUPPLY;24VDC;240W (2X)		I	I	I	I	I	I	I	I	I	I	I	I	I	I
POWER MODULE		I	I	I	I	I	I	I	I	I	I	I	I	I	I
HVC HMI Assy 7"		I	I	I	I	I	I	I	I	I	I	I	I	I	I
<b>DEPOT BOX</b>															
Connector holders		I	I	I	I	I	I	I	I	I	I	I	I	I	I
CCB		I	I	I	I	I	I	I	I	I	I	I	I	I	I
CPI COMBO CCS		I	I	I	I	I	I	I	I	I	I	I	I	I	I
IMI COMBO CCS		I	I	I	I	I	I	I	I	I	I	I	I	I	I
POWER SUPPLY;24VDC;120W (2X) Single Phase		I	I	I	I	I	I	I	I	I	I	I	I	I	I

**Notes:****Air Filter:**

Environment characteristic and number of charging sessions may require additional replacement of the air filters during the lifetime of the charger.

**Power Cabinet:**

The Maintenance Schedule was defined based on the following charging cycle options:

- A. ambient temperature=25°C and every day 8 consecutive hours charging at full load
- B. ambient temperature=25 °C and cycles of 6 minutes charging at full load every 15 minutes for 8 hours a day

Apart from the time-related maintenance, there are several components which wear with use. At this moment, the use on those parts is not counted or calculated:

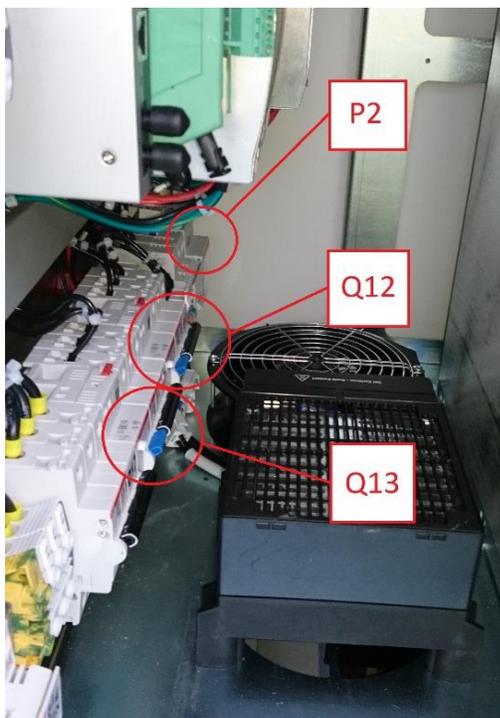
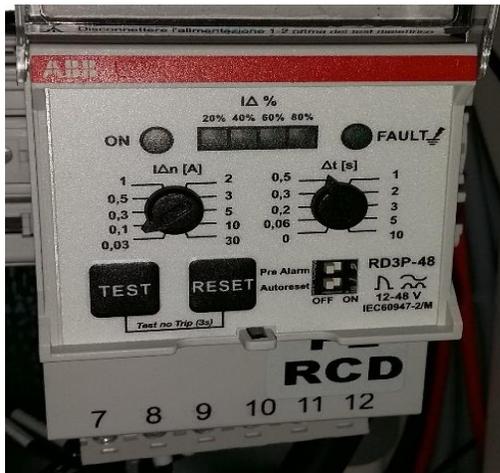
- A. CCS Cable with connectors - replace after 10 000 charge sessions.
- B. Cable holder - yearly inspection, replace after 5 years.
- C. Contact rails - inspection every 3 months / cleaning / replacing.

	<b>WARNING</b>
	<b>Safety First</b> Read and apply Appendix 4.6. SI-HVC-0003 Safety Instruction before performing any maintenance procedures.

Each test or preventive maintenance of a component of the Power Cabinet or the Depot Charge Box is described in the following sub sections below. At the end of the manual is a list of instructions on how to perform the maintenance procedure for each component. The inspection or the replacement of a component is determined by the maintenance schedule.

### 2.3.1. RCD tests

The RCD functionality of Q12 and Q13 can be tested using the test buttons on the RCD's themselves. The test buttons will create a leakage current that will trip the RCD. Reset the RCD by first pushing up the blue lever when this is set then push up the black lever. The RCD functionality of P2 can also be tested using the test button on the device. When a trip occurred there should be a LED lit up stating that a fault has occurred on the device. The reset is done by pressing the reset button on the device. See picture of the adjustable RCD below. For more information see Appendix 4.4. SI-HVC-0115 RCD Functional test.



### **2.3.2. RMS measurement (Country dependent)**

RMS voltage can be calculated by measuring the peak voltage level and multiplying it by 0.707. This value can then be used to calculate RMS power.

### **2.3.3. Isolation measurements (Country dependent)**

Performing a charge test ensure that the current and voltage values fall between the normal limits of the charger expected power delivery as indicated in the installation manual and datasheets.

While charging the system should remain stable without any switches/ breakers tripped or the beacon light indicated red.

### **2.3.4. Grounding system measurement**

Performed the resistance measurements for all ground connections related to the system and sub cabinets “if applicable”. The ground connections should be connected to the main grounding earth terminal plugged to the main cabinet.

### **2.3.5. Visual inspection**

- A) External visual inspection:
1. Check whether the emergency stop is pushed and not returned to the original position.
  2. Check the housing for damage.
  3. Check the charging cable for damage. Make sure that the charging cable is installed correctly.
    - If the charging cable is damaged, replace the charging cable.
  4. Check the antenna for damage. Make sure that the antenna is installed and tightened correctly to make a watertight seal.
  5. Check whether the display is on.

## B) Internal visual inspection:

1. Open the door.
2. Check the voltage under the main power switch.
  - If the voltage is not as indicated in the installation manual, call the site owner.
3. Check whether the residual-current devices (2x) are on.
4. Check whether the circuit breakers are on.
5. Switch off the main power.
6. Check the cabinet for signs of moisture, icing or extreme heat.
  - If there are signs of moisture, icing or extreme heat, check the antenna.
  - If there are signs of moisture, icing or extreme heat, check the hygrothermal.
7. Check the cabinet for burn marks and burn smells, in particular at the fuses.
  - If the fuse of the power board is blown, replace the fuse and proceed to replace the power board.
  - If the fuse of the heater is blown, replace the fuse and proceed to replace the heater
8. Switch on the main power.
9. Close the door.

For more information, see Appendix 4.1. SI-HVC-0008 Visual Inspection.

### **2.3.6. Filter kit**

Filters are always exposed to dirt and moisture. A visual inspection is to be performed according to the time frame indicated in the maintenance schedule. If applicable a cleaning of the filters will be necessary. To verify how to replace the filters, see Appendix 4.2. SI-HVC-0110 Replace Filters.

### **2.3.7. Fan power module**

See Appendix 4.3. SI-HVC-0107 Replace power module fan.

### **2.3.8. Fan cabinet**

See Appendix 4.5. SI-HVC-0116 Replace HVC Cabinet Fan.

### **2.3.9. CCB boards for Power Cabinet and Depot Charge Box**

See Appendix 4.7. SI-HVC-0104 Replace CCB boards.

### **2.3.10. Power Supply 24VDC 240W**

See Appendix 4.8. SI-HVC-0117 Replace 24VDC Power Supply.

### **2.3.11. Power Modules**

See Appendix 4.9. SI-HVC-0103 Replace a 50-kW power module.

### **2.3.12. HVC HMI Assy 7”**

See Appendix 4.10. SI-HVC-0114 Replace HMI Assembly (Human Machine Interface).

### **2.3.13. Connector holders**

See Appendix 4.11. SI-HVC-0118 Replace Connector Holder

### **2.3.14. CPI COMBO CCS**

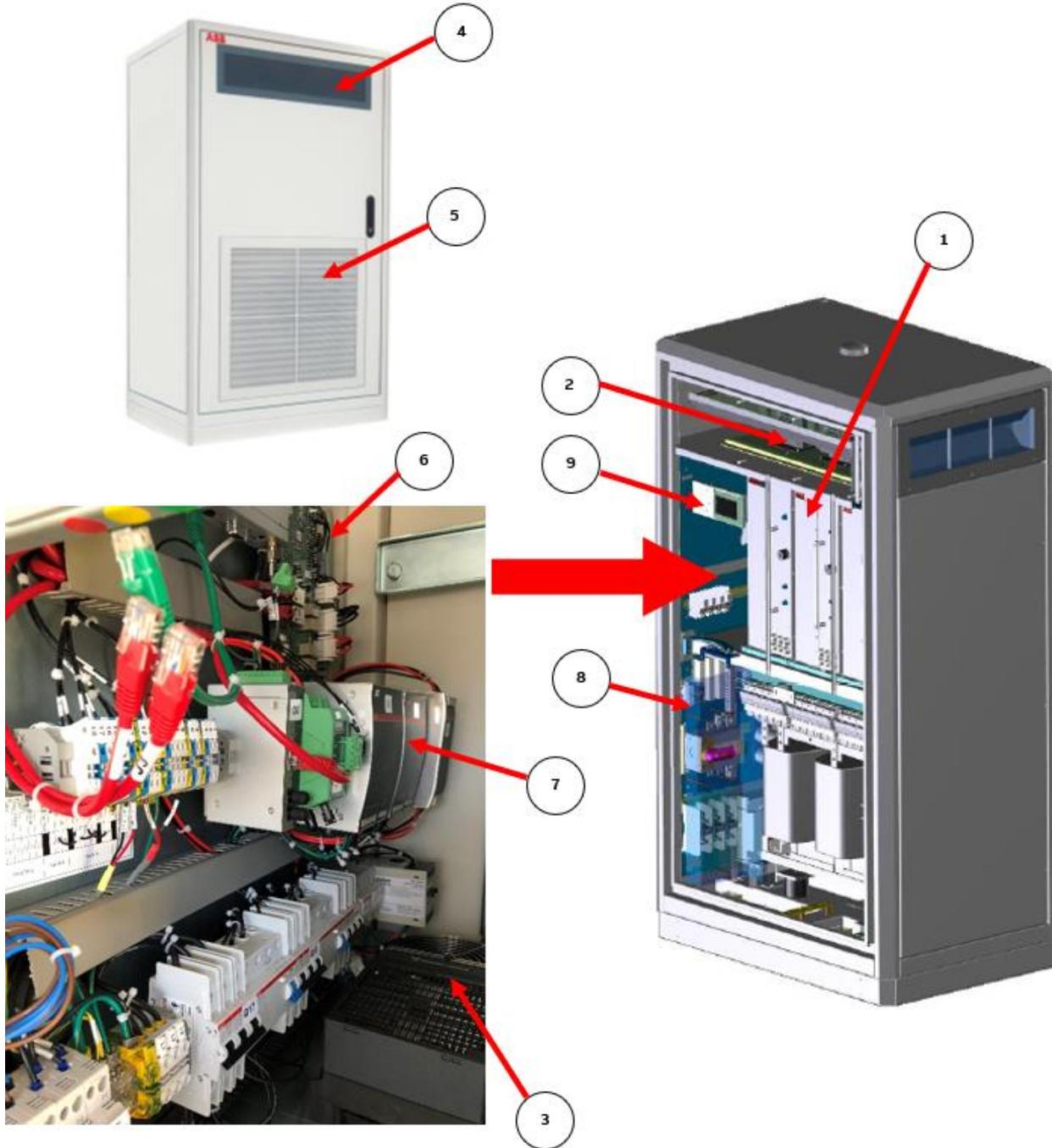
See Appendix 4.12. SI-HVC-0105 Replace CPI board.

### **2.3.15. IMI COMBO CCS**

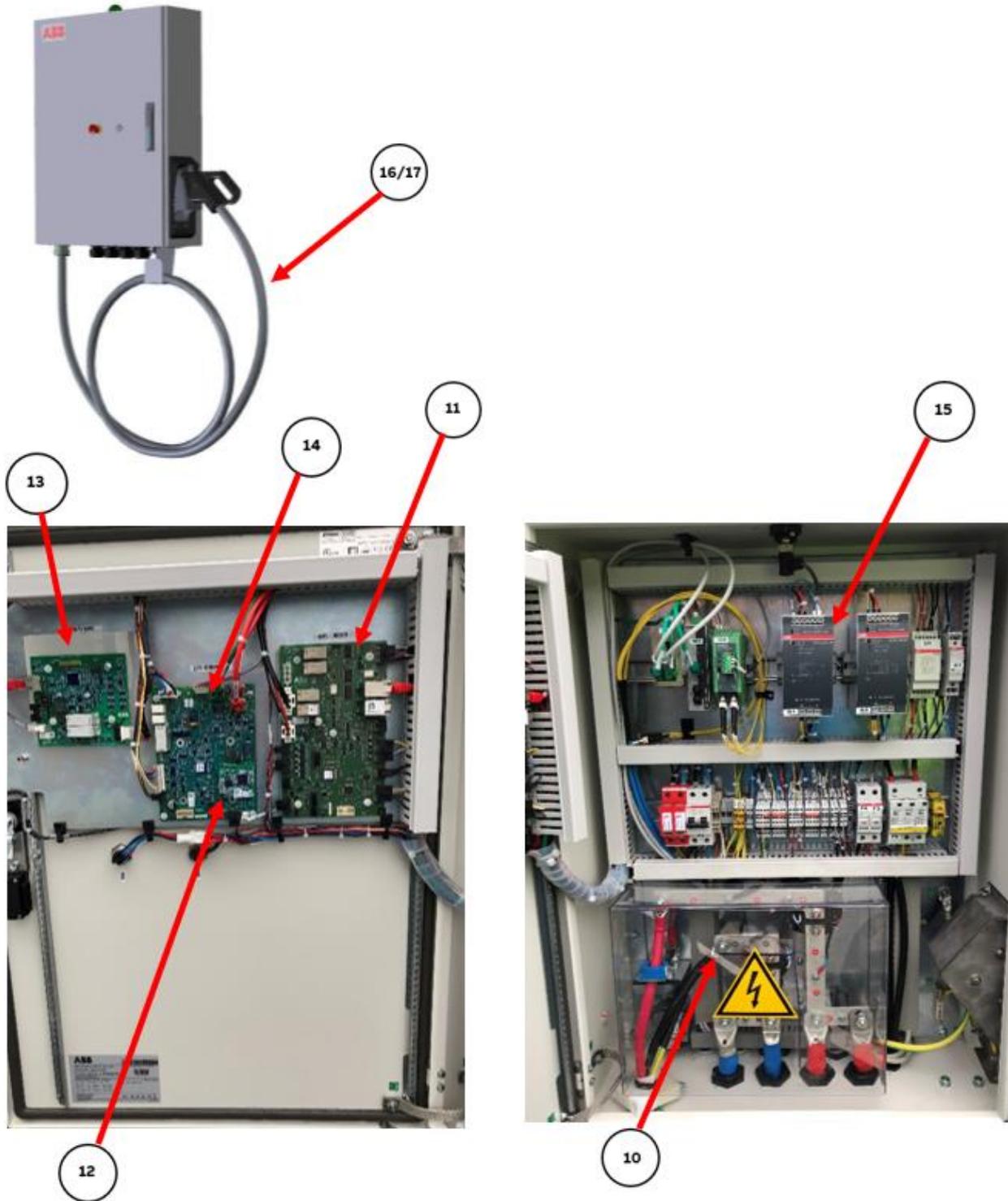
See Appendix 4.13. SI-HVC-0106 Replace IMI board (Insulation Monitoring Interface).

### 3. Components identification

#### 3.1. Power Cabinet



### 3.2. Depot Charge box



### 3.3. Spare parts list

Number	System Component	Section	Part Number	Description
1	HVC/HPC cabinet	inside, front	6AGC063800	Power Module 50 kW
2	HVC/HPC cabinet	inside, top	6AGC063801	Power Module Fan
3	HVC/HPC cabinet	inside, back	6AGC064024	Middle Fan
4	HVC/HPC cabinet	outside, top	6AGC063809	Air filter inlet KIT
5	HVC/HPC cabinet	outside, bottom	6AGC064101	Air filter outlet KIT
6	HVC/HPC cabinet	inside, back left	6AGC063811	ACS CCB Board
7	HVC/HPC cabinet	inside, back left	6AGC063817	Power Supply 24VDC 10A 240W
8	HVC/HPC cabinet	inside, front, behind Lexan cover	6AGC063854	AC Contactor 300A 100-250V
9	HVC/HPC cabinet	inside, front	6AGC063855	HMI Display
10	HVC Depot Charge box	panel, behind Lexan cover	6AGC063810	ACS DC Contactor 600A 800V
11	HVC Depot Charge box	door	6AGC063811	ACS CCB Board
12	HVC Depot Charge box	door, on top of the CPI Combo Board	6AGC063812	ACS Control Board
13	HVC Depot Charge box	door	6AGC063813	ACS IMI Board
14	HVC Depot Charge box	door	6AGC072189	ACS CPI Combo Board
15	HVC Depot Charge box	panel	6AGC076541	Power Supply 24VDC 5A 120W
16	HVC Depot Charge box	outside	TBC	CCS cable Rema 3.5 meters
17	HVC Depot Charge box	outside	TBC	CCS cable Rema 7 meters

**Note:**

Items number 6 and 11 are the same part (CCB Board). It can be used in both the Power Cabinet and the Depot Charge Box.

## 4. Appendix

### 4.1. SI-HVC-0008 Visual Inspection

Purpose of the instruction and short description:
The Visual inspection is to determine if there are defects in the system due to aging or other over time effects such as dirt, connections that are not well mounted which lead to burning marks,

Required tools, spare parts, and miscellaneous items:
<b>Basic toolset:</b>
<ul style="list-style-type: none"> <li>• Screwdrivers, Pliers, Allen keys, Ratchet, and Sockets.</li> <li>• Universal meter with extra test leads and clamps.</li> <li>• Duspul</li> <li>• Lockout Tagout set.</li> </ul>
<b>Extended toolset:</b>
<ul style="list-style-type: none"> <li>• Torque screwdriver 3N to tighten fuse holder screws</li> <li>• Small step ladder: to calibrate the distance sensor</li> <li>• Power 240V socket in sub-station, small generator or power converter in the car.</li> <li>• Extension cord for power to charge laptops, phones, etc.</li> <li>• Cleaning cloth</li> </ul>
<b>Weather-related tools:</b>
<ul style="list-style-type: none"> <li>• Heater 240V to warmup the cabinet before startup.</li> <li>• A tent to protect yourself and the cabinet for sun and rain.</li> <li>• Plastic tarp: to protect the PCBA's in the charge box.</li> </ul>
<b>Miscellaneous items:</b>
<ul style="list-style-type: none"> <li>• Laptop with a mobile internet connection.</li> <li>• Access to sub-station if present</li> <li>• Cable ties</li> </ul>

Abbreviations:
DCB = Depot Charge Box
HVC = Heavy Vehicle Charger



Site safety check	
Item	Pass/Fail
<b>Safety of the site.</b>	
Check the work environment. Can you commission safely? (Jump away space, etc.)	
Check the weather, when it rains, or snows too heavily take proper actions by setting up a tent, etc.	
Check for road signs/blocks. The area should be properly closed for public access.	
Do all people involve wearing proper clothing and personal protection?	
Lock the main switch in the cabinet with the Lock-out tag-out set.	
<b>Remarks:</b>	

Visual and physical inspection of the cabinet(s):	
<b>General inspection cabinet(s).</b>	
Check for damages on the cabinet(s) exterior paneling.	
Check if the door(s) can be opened and closed easily and safely.	
Check if the airflow of the cabinet(s) is (are) guaranteed in this setup (See installation manual).	
Check for spiderwebs, moss, etc. and remove	
Clean the outside of the cabinet with the cloth	
<b>General inspection of the electrical components in the cabinet(s).</b>	
Check the system(s) is (are) powered-down; measure voltage levels (Duspol).	
Check if the connections are good by (gently) pulling the cables/wires.	
Check if all the boards are firmly mounted and no free hanging cables.	
Check the dip switches on the CAN converter(s), only dip switch 2 and 3 must be ON.	
Check all connections on the following items: <ul style="list-style-type: none"> <li>- Burn marks on cable lugs and cable connections</li> <li>- Other aging marks</li> </ul>	
All of the power module fuse holders/circuit breakers (F58 to F63) screws must be tightened at 3N.	
The resistance between input AC phases (should be around 1MOhm or more)	
Measure between phase and ground (should be infinite).	
<b>Remaining wiring and components in the cabinet(s).</b>	
Check if wires and cables have a good connection and are undamaged	
Check if all components are properly mounted and without damages	
Check for water leakage, signs of animals and dirt	
<b>Remarks:</b>	



Visual and physical inspection of the Depot Box:	
Item	Pass/Fail
<b>General inspection of the Depot Box.</b>	
Check for damages on the Depot Box exterior paneling.	
Check if the door can be opened and closed easily and safely	
<b>General inspection of the electrical components in the Depot Box.</b>	
Check if all the boards are firmly mounted and no free hanging cables	
Check if the connections are good by (gently) pulling the cables/wires	
Check all connections on the following items: <ul style="list-style-type: none"> <li>- Burn marks on cable lugs and cable connections</li> <li>- Other aging marks</li> </ul>	

Wire check interconnections:	
<b>Wiring check -&gt; interconnections between Depot Box and Master Cabinet.</b>	
DC+	
DC-	
Fiber CAN	
Fiber Ethernet	
Interlock (See appendix C)	
AC	

Wire check interconnections:	
<b>Wiring check -&gt; interconnections between Depot Box (2 or 3) for sequential charging</b>	
DC+	
DC-	
Fiber CAN	
Fiber Ethernet	
Interlock (See appendix C)	
AC	

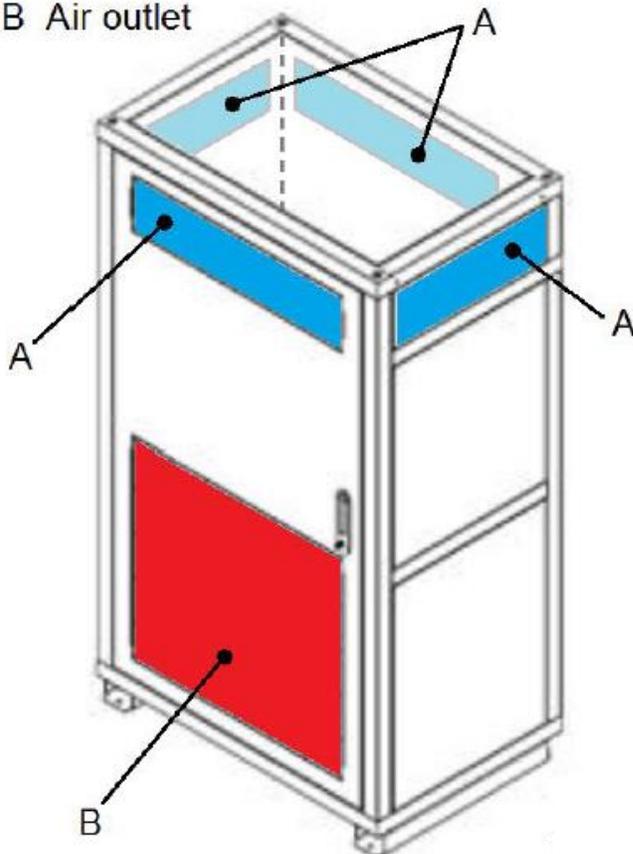
## 4.2. SI-HVC-0110 Replace Filters

### Specific risks and attention points:

- Capacitors on the power boards can hold an electric charge for a long time, even if the charger is switched off. **Do not proceed before fully performing the Safety instructions SI-HVC-0003.**
- Air filters must be replaced at regular intervals as recommended in the Maintenance Schedule (**SI-HVC-0000**)
- The frequency of filter replacement could be higher in the case the charger cabinets are installed in a location where they are exposed to dust or other sources of pollution that may block the filter.

### Procedure: Input / Output Filter Replacement.

A Air inlets  
B Air outlet



- 1) Identify the filters to be replaced.
- 2) Unscrew the filter detection switch found on the top edge of each filter. Set the screws aside to be reused during re-installation.
- 3) Remove the dirty filter gently so as not to shake off dust onto the components in the unit.
- 4) When replacing with the new filter, identify the direction in which the filter needs to be slid in.
- 5) Slide the new filters in each respective input/output filter slot.
- 6) Screw back in the filter detection switch on the top edge of each replaced filter.

### 4.3. SI-HVC-0107 Replace power module fan

Specific risks and attention points:

1. PINCH HAZARD:

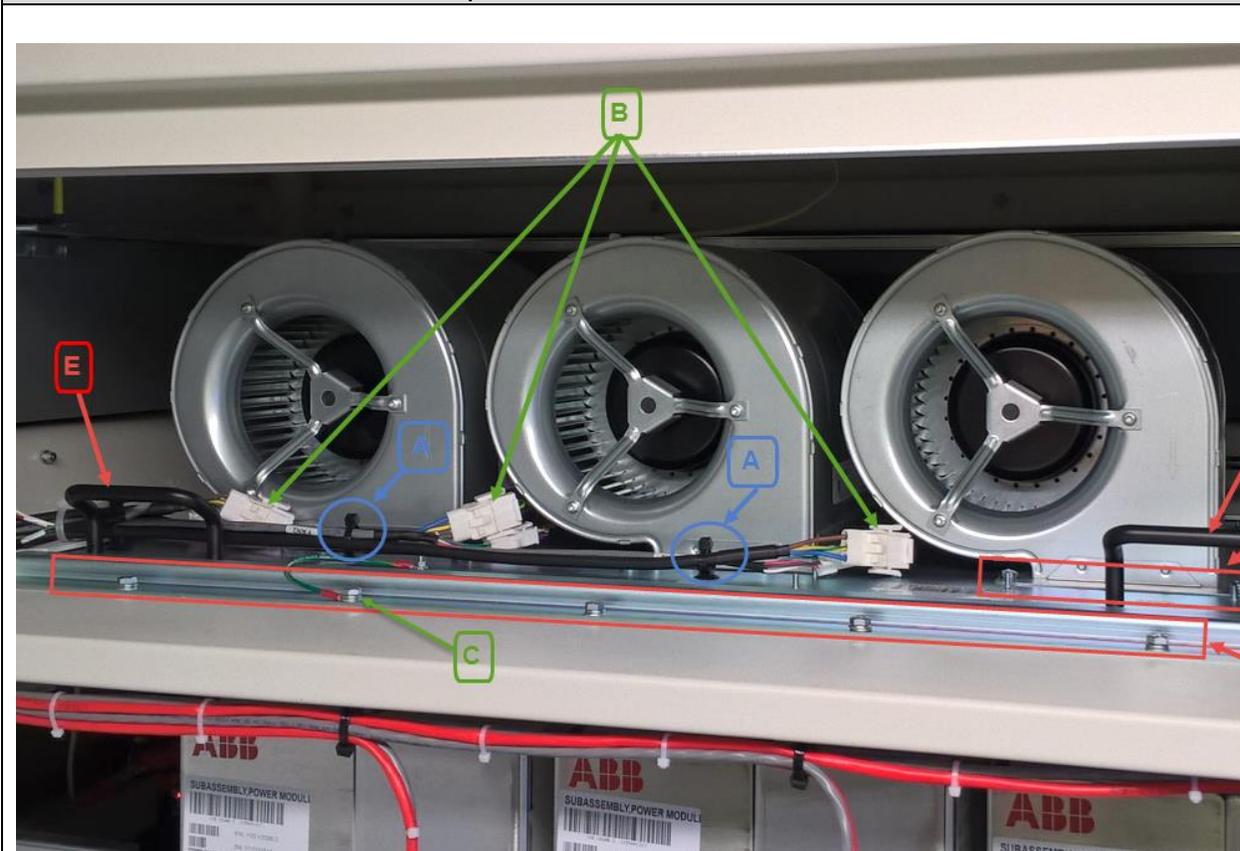


**WARNING**  
**Pinch Hazard**

Identifies a hazard that could result in injuries in which somebody parts are pinched or crushed

- Capacitors on the power boards can hold an electric charge for a long time, even if the charger is switched off. **Do not proceed before fully performing the Safety instructions SI-HVC-0003.**
- Pay attention that the weight of bracket holding the fans could be heavy. ABB recommends doing the replacement of the fan with at least two people.

Procedure: Power Module Fan Replacement.



**Procedure: Power Module Fan Replacement.****Power Module Fan Removal**

- 1) Identify the power module fan to be replaced.
- 2) Cut and discard the ty-raps (A).
- 3) Unplug the fan control and supply wires (B).
  - a. Keep the wires out of the way so they cannot be pinched while removing the bracket holding the fans.
- 4) Disconnect the grounding wire (C) connected between the cabinet structure and the bracket holding the power module fans.
  - a. Leave the wire connected on the bracket side without disconnection.
- 5) Unscrew the 5 bolts (D) holding the stopper of the bracket for power module fans.
  - a. Keep the bolts and stopper aside so they can be reused when the bracket is installed back.
- 6) Slide-out the bracket slowly using the handles (E) on the bracket and place the bracket on a work table.
  - a. Make sure that none of the cables are pinched while doing so.
- 7) Remove the bolts and nuts (F) both at the front end and the back end of the fan to be replaced.
  - a. Keep the bolts and nuts aside so they can be reused when the new fan is installed back.
- 8) Take the faulty fan out and replace it with the new one.
  - a. Screw the bolts (F) back in place both at the front and the back end of the new fan. Use the tightening torque value of 10 Nm.
- 9) Slide in the bracket slowly using the handles (E) on the bracket.
  - a. Make sure that none of the cables are pinched while doing so.
- 10) Place the stopper back in position and align the holes with the rivet nuts.
- 11) Screw the 5 bolts (D) back in to hold the bracket of the power module fans in place. Use the tightening torque value of 25 Nm.
- 12) Reconnect the grounding wire (C) between the cabinet structure and the bracket holding the power module fans.
- 13) Re-plug the fan control and supply wires (B).
- 14) Use new ty-raps (A) to hold the control and supply wires in place.

#### 4.4. SI-HVC-0115 RCD Functional test

Purpose of the instruction and short description:
This Service instruction describes how to functional test the RCD or GFCI devices on a Heavy vehicle charger.

Specific risks and attention points:
<p>1. RISK OF ELECTRIC SHOCK:</p> <div style="display: flex; align-items: center;">  <div> <p><b>DANGER</b> <b>Hazardous voltage</b></p> <p>Identifies a hazard that could result in severe injury or death through electrocution.</p> </div> </div> <p>Please be aware that the work is performed on a live system. Therefore, there is a high risk of electrocution or severe injury. Please always wear the described PPE during this inspection.</p> <p>During this inspection no charging can take place, the system will be out of order due to opening the doors.</p>

PPE Personal Protective Equipment	
	<ol style="list-style-type: none"> <li>1) Please use the following PPE while working on a live system:             <ol style="list-style-type: none"> <li>a. Facial mask</li> <li>b. Insulated gloves</li> <li>c. Safety shoes</li> <li>d. Arc flash clothing Cat1</li> </ol> </li> <li>2) Local safety regulations need to be followed in addition to the prescribed PPE above.</li> </ol>

Procedure: testing the RCD's of the cabinet	
<p><b>NAM cabinet</b></p>	<ol style="list-style-type: none"> <li>1) The RCD functionality of Q12 and Q13 shall be tested using the test buttons on the RCD's themselves. The test buttons will create a leakage current that will trip the RCD.</li> <li>2) Reset each RCD by first pushing the blue lever up. When this is set then push up the black lever.</li> <li>3) The RCD functionality of P2 can be tested using the test button on the device. When a trip occurred a LED lights up stating that a fault/trip has occurred on the device.</li> <li>4) The reset is done by pressing the reset button on the device. Please see attached a picture of the adjustable RCD.</li> </ol>

Procedure: testing the RCD's of the ACM	
<p><b>NAM ACM</b></p>	<ol style="list-style-type: none"> <li>1) The RCD functionality of Q1 shall be tested using the test button on the RCD. The test buttons will create a leakage current that will trip the RCD.</li> <li>2) Reset the RCD by pushing up the blue lever.</li> </ol>

#### 4.5. SI-HVC-0116 Replace HVC Cabinet Fan

Specific risks and attention points:

1. RISK OF ELECTRIC SHOCK:



**DANGER**

**Hazardous voltage**

Identifies a hazard that could result in severe injury or death through electrocution.

2. PINCH HAZARD:



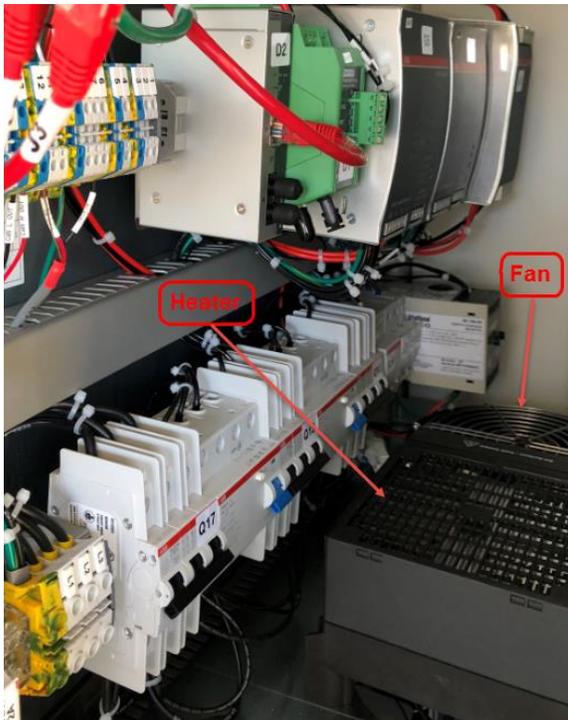
**WARNING**

**Pinch Hazard**

Identifies a hazard that could result in injuries in which somebody parts are pinched or crushed

- Capacitors on the power boards can hold an electric charge for a long time, even if the charger is switched off. **Do not proceed before fully performing the Safety instructions SI-HVC-0003.**

Procedure: HVC Cabinet Fan replacement.



#### Replacement of the cabinet fan

The fan is mounted within the HVC cabinet behind the HVC cabinet heater. Therefore, in order to remove and replace the fan, the heater in the unit has to be removed first.

Procedure: Removal of the heater and fan.	
	<p>The heater and the fan are held in position by 2 rivet nuts each, as highlighted in the picture.</p> <p>Both mounting points for the fan have been highlighted in the picture for the fan; however, only one mounting point has been highlighted for the heater and there is one more mounting point (not visible in the picture) but diagonally across the one in the picture.</p>
<p style="text-align: center;">Connection diagram</p>	<p><b>Removal of the heater</b></p> <ol style="list-style-type: none"> <li>1) Disconnect the 1-phase supply wires (L, N) connected to the heater.</li> <li>2) Remove the 2 rivet nuts holding the heater in place.             <ol style="list-style-type: none"> <li>a. Keep the heater aside to be installed back again.</li> <li>b. Keep the rivet nuts aside to be reused during reinstallation.</li> </ol> </li> </ol>
	<p><b>Removal of the fan</b></p> <ol style="list-style-type: none"> <li>1) Unplug the supply cable connector of the fan power supply cable.</li> <li>2) Remove the 2 rivet nuts holding the fan in place.             <ol style="list-style-type: none"> <li>a. Keep the rivet nuts aside to be reused during reinstallation.</li> </ol> </li> <li>3) Remove the heater.</li> </ol>

Procedure: Replacement of the fan	
	<p><b>Replacement of the fan</b></p> <ol style="list-style-type: none"> <li>1) Take the new fan.</li> <li>2) Install the new fan at the defined installation position.</li> <li>3) Plug the supply cable connector of the fan power supply cable.</li> <li>4) Hold the fan in position by screwing in the 2 rivet nuts at the position indicated in the table above.</li> </ol>
<p style="text-align: center;">Connection diagram</p>	<p><b>Reinstallation of the heater</b></p> <ol style="list-style-type: none"> <li>1) Take the heater that was kept aside.</li> <li>2) Reconnect the 1-phase supply wires (L, N) connected to the heater.</li> <li>3) Hold the heater in place by screwing in the 2 rivet nuts at the position indicated in the table above.</li> </ol>

#### 4.6. SI-HVC-0003 Safety Instruction

##### Purpose of the instruction and short description:

To be able to service the (HVS) Heavy Vehicle Systems in an electrically safe way it needs to be secured. This guide shows you how to safely shut down the system so that safe working conditions are guaranteed.

##### Specific risks and attention points:

*Only trained and competent people can service the charger. All personnel working with the system must have a full understanding of the applicable safety instructions. This work may only be carried out by persons trained in the use of the complete system and who are aware of the special risks involved with these different parts.*

##### 1. RISK OF ELECTRIC SHOCK:



##### **DANGER**

##### **Hazardous voltage**

Identifies a hazard that could result in severe injury or death through electrocution.

##### 2. RISK OF FALLING:



##### **DANGER**

##### **Falling hazard**

Identifies a hazard that could result in severe injury or death through falling of heights.

##### 3. VARIOUS HAZARDS:



##### **WARNING**

##### **Various**

Identifies a hazard that could result in severe injury or death.

##### 4. PINCH HAZARD:



##### **WARNING**

##### **Pinch Hazard**

Identifies a hazard that could result in injuries in which somebody parts are pinched or crushed

##### 5. ROTATING PARTS:



##### **WARNING**

##### **Rotating parts**

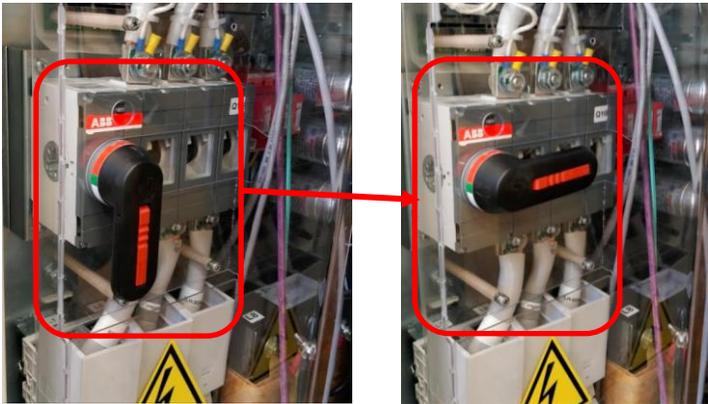
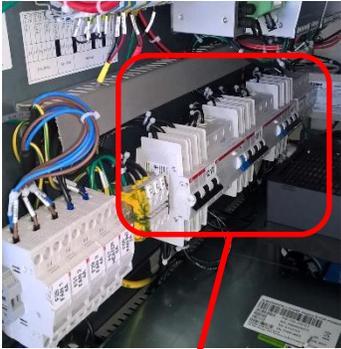
Identifies a hazard that could result in injury due to the presence of rotating or moving parts

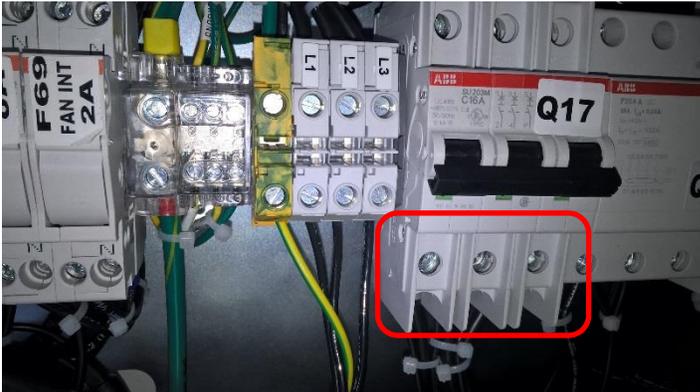
Specific risks and attention points:	
<p>6. VARIOUS HAZARDS:</p> 	<p><b>CAUTION</b> <b>Various</b></p> <p>Identifies a hazard that could result in damage to the machine, other equipment, and/or environmental pollution</p>
<p>7. VARIOUS NOTICES:</p> 	<p><b>NOTICE</b></p> <p>Contains remarks, suggestions or advice.</p>

PPE Personal Protective Equipment	
	<ol style="list-style-type: none"> <li>3) Please use the following PPE while working on a live system:             <ol style="list-style-type: none"> <li>a. Facial mask</li> <li>b. Insulated gloves</li> <li>c. Safety shoes</li> <li>d. Arc flash clothing Cat1</li> </ol> </li> <li>4) Local safety regulations need to be followed in addition to the prescribed PPE above.</li> <li>5) While working on a system that has been shut down, use at least the following PPE.             <ol style="list-style-type: none"> <li>a. Safety glasses</li> <li>b. Safety shoes</li> <li>c. Arc flash clothing Cat1</li> </ol> </li> </ol>

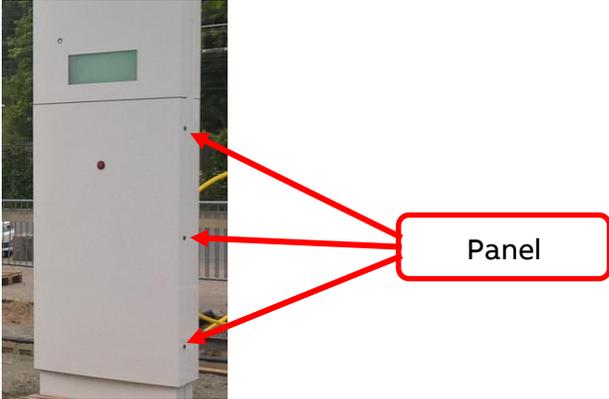
Procedure: Shutting down power supply at the low voltage switchgear (External supply).	
	<p><b>DANGER</b> <b>Hazardous voltage</b></p> <p>Terminals will be live. Dangerous voltages will be present. Take extra precaution switching off or on the main power.</p>
	<ol style="list-style-type: none"> <li>1) Locate the keys for the external supply cabinet.</li> <li>2) Open the cabinet and locate the switchgear powering the HVC charger.</li> <li>3) Perform a Lockout Tagout procedure to make sure no power is present on the charger.</li> </ol>

Procedure: Shutting down the power supply of all the cabinets.	
	<p><b>DANGER</b> <b>Hazardous voltage</b></p> <p>Terminals will be live. Dangerous voltages will be present. Take extra precaution switching off or on the main power.</p>
	<ol style="list-style-type: none"> <li>1) Insert the key in the key lock and rotate the key counterclockwise. If the lock is open pull the handle towards you.</li> <li>2) Rotate the handle clockwise to unlock the door locking mechanism.</li> <li>3) Pull the door towards you to open the door completely.</li> <li>4) Please be aware by opening the front door of the cabinet there are live terminals inside. (in case the external power supply could not be shut down)</li> <li>5) If the door is opened completely you can lock the door in open position by pushing the door open while pressing against the lock bar in the middle of the door near the hinges.</li> </ol>

Procedure: Shutting down the power supply of all the cabinets.	
	<p><b>WARNING</b>  <b>Presence of multiple power cabinets</b></p> <p>Please be aware that there could be multiple power cabinets. Please perform shutdown procedure for all cabinets present.</p>
	<p>6) Switch off the incoming AC supply by turning the handle of Q16 counter-clockwise</p> <p>7) Pull-out the red lever out from the switch and insert your safety lock. Use the Lockout Tagout procedure.</p>
 	<p>8) After opening the door, identify and switch off Q12, Q13, and Q17 which are located on the top-left side inside the power cabinet</p>

Procedure: Verify that all the charger cabinets are powered down.	
	<p><b>WARNING</b>  <b>Presence of multiple power cabinets</b></p> <p>Please be aware that there could be multiple power cabinets. Please perform verification on all cabinets present.</p>
	<ol style="list-style-type: none"> <li>1) With the voltage tester safety measuring device or multimeter, measure the voltage on both AC &amp; DC sides to ensure there is no dangerous voltage present in the system.</li> <li>2) Before measuring, please make sure the voltage tester is functioning properly via testing at a functioning voltage source (e.g. wall power socket)</li> </ol>
	<ol style="list-style-type: none"> <li>3) Measure on the Bottom terminals of Q17 to verify the power is switched off. The terminals are directly linked to the top side of the main disconnect switch.</li> </ol>

Procedure: Verify the charger cabinet is powered down.	
	<p><b>DANGER</b> <b>Hazardous voltage</b></p> <p>There can be residual voltages on the DC contactors due to capacitors in the power converters. Be aware of the risk of electric shock.</p>
	<p><b>WARNING</b> <b>Presence of multiple power cabinets</b></p> <p>Please be aware that there could be multiple power cabinets. Please perform verification on all cabinets present.</p>
	<ol style="list-style-type: none"> <li>4) Measure between the DC terminals on the right-hand bottom side of the cabinet. Use the prefabricated measurement holes for safety reasons to measure the voltage.</li> <li>5) Measure between DC+ terminal and ground.</li> <li>6) Measure between DC- terminal and ground.</li> <li>7) If residual voltage was a present wait for 5 to 10 minutes to let the voltage level drop to a safe level (less than 25V) and re-measure.</li> </ol>

Procedure: Shutting down the power supply of the ACM.	
	<p><b>DANGER</b> <b>Hazardous voltage</b></p> <p>There can be residual voltages on the DC contactors due to capacitors in the power cabinet. Be aware of the risk of electric shock.</p>
	<ol style="list-style-type: none"> <li>1) Open the front panel using the EK333 key for the three-panel locks.</li> <li>2) Open the ACM module using a Double bit key (Rittal key).</li> </ol>

## Procedure: Shutting down the power supply of the ACM.



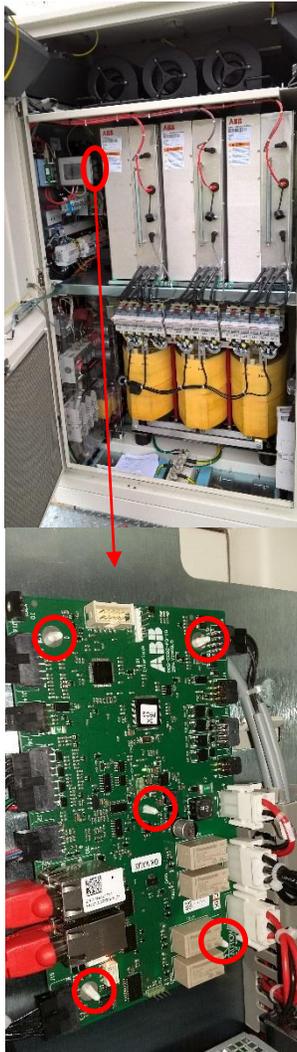
- 3) After opening the door, identify and switch off F4 and Q1 which are located on the left side inside the ACM.

Procedure: Verify that the ACM is powered down.	
	<p><b>DANGER</b> <b>Hazardous voltage</b></p> <p>There can be residual voltages on the DC contactors due to capacitors in the power cabinets. Be aware of the risk of electric shock.</p>
	<p>1) Measure on the Bottom terminals of F4 to verify the power is switched off.</p>
	<p>2) Measure the voltages between U12: A2+ and U14: A1- on the left sides of both DC contactors.</p> <p>3) Measure the voltages between U12: A1- and U14: A2+ on the right sides of the DC contactors.</p> <p>4) Measure both terminals of the left DC contactor to ground.</p> <p>5) Measure both terminals of the right DC contactor to ground.</p> <p>6) If residual voltage was a present wait for 5 to 10 minutes to let the voltage level drop to a safe level (less than 25V) and re-measure.</p>

#### 4.7. SI-HVC-0104 Replace CCB boards

Purpose of the instruction and short description:
This document describes how to replace the CCB (Core Control Board). This service instruction applies for the cabinet, ACM and Depot box.

Specific risks and attention points:	
<p>1. RISK OF ELECTRIC SHOCK:</p> 	<p><b>DANGER</b>  <b>Hazardous voltage</b>                  Identifies a hazard that could result in severe injury or death through electrocution.</p>
<p>2. PINCH HAZARD:</p> 	<p><b>WARNING</b>  <b>Pinch Hazard</b>                  Identifies a hazard that could result in injuries in which somebody parts are pinched or crushed</p>
<p>Risk of electric shock. Make sure the system is completely powered down. Use the <b>safety instruction SI-HVC-0003</b> to power down the charger in a safe controlled manner. Pinch hazard. Please make sure in windy conditions to secure the doors.</p>	

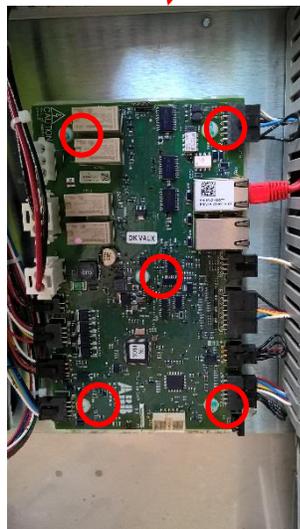
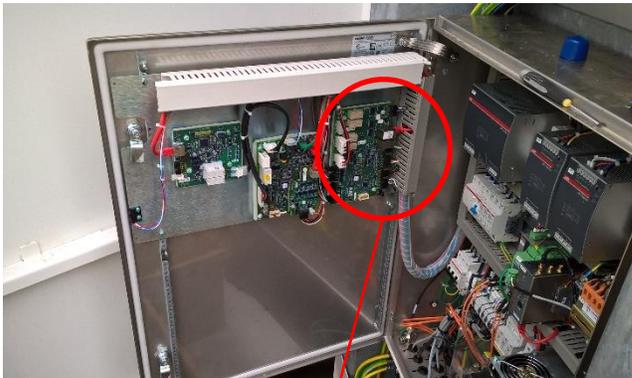
**Procedure: Replace the CCB in the Cabinet**

- 1) Locate the CCB on the left-hand top side of the cabinet.
- 2) Disconnect all connected cables by opening the locking clip on each connector and pull them out.
- 3) When every cable is disconnected, locate the five holding studs. Push in the lid that holds the CCB in place for every stud until the CCB comes loose (Use long nose pliers if needed).
- 4) To mount the new CCB line up the holes of the CCB with the holding studs and press the CCB down. Press until the holding lids pop out of the holding studs securing the CCB in place.
- 5) Plugin every cable in their respected positions.
- 6) For every cabinet make sure that the rotary switch is set in the correct position.
  - a. The master cabinet needs to be set to "0".
  - b. The first slave cabinet needs to be set to "1".
  - c. The second slave cabinet needs to be set to "2" and so on...

Procedure: Replace the CCB in the Cabinet

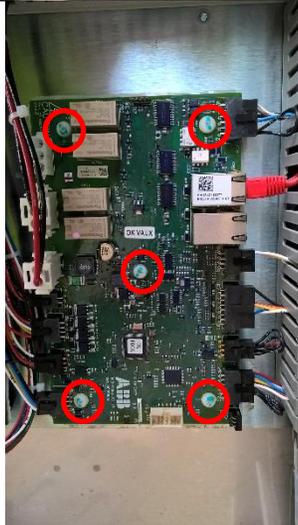


Procedure: Replace the CCB in the ACM



- 1) Locate the CCB on the door of the ACM module.
- 2) Disconnect all connected cables by opening the locking clip on each connector and pull them out. See page two for connector locking clip positions.
- 3) When every cable is disconnected, locate the five plastic screws. Use a Philips screwdriver to undo the screws
- 4) To mount the new CCB line up the holes of the CCB with the threaded studs and mount the CCB back into place with the plastic screws.
- 5) Plugin every cable in their respected positions.
- 6) Make sure that the rotating switch is set to "0". See page two for reference.

Procedure: Replace the CCB in the Depot Box



- 1) Locate the CCB on the door of the Depot box module.
- 2) Disconnect all connected cables by opening the locking clip on each connector and pull them out. See page two for connector locking clip positions.
- 3) When every cable is disconnected, locate the five plastic screws. Use a Philips screwdriver to undo the screws
- 4) To mount the new CCB line up the holes of the CCB with the threaded studs and mount the CCB back into place with the plastic screws.
- 5) Plugin every cable in their respected positions.
- 6) For every Depot Box make sure that the rotary switch is set in the correct position.
  - a. The first Depot Box needs to be set to "0".
  - b. The second Depot Box needs to be set to "1".
  - c. The third Depot Box needs to be set to "2".
  - d. And so on.....



Procedure: Software reconfiguration.	
	<p><b>Board configuration</b></p> <ol style="list-style-type: none"> <li>1) If you do not have access to the ABB software platform, please contact ABB for assistance.</li> <li>2) On Helios &gt; EV Charger page &gt; Settings tab:                         <ol style="list-style-type: none"> <li>a. Notify hardware change on next restart, click on [send action] and confirm.</li> <li>b. Restart application, click on [send action] and confirm.</li> </ol> </li> <li>3) Allow the charger 10 minutes to configure the boards. It may display error messages in the meantime.</li> <li>4) Check if the configuration has been successful. On Helios &gt; EV Charger page &gt; Summary tab &gt; [Show service page].</li> </ol>

#### 4.8. SI-HVC-0117 Replace 24VDC Power Supply

Purpose of the instruction and short description:

Replacement of the 24VDC Power Supply in HVC Charger Cabinet, ACM and Depot Charge Box.

Specific risks and attention points:

1. RISK OF ELECTRIC SHOCK:



**DANGER**

**Hazardous voltage**

Identifies a hazard that could result in severe injury or death through electrocution.

- Capacitors on the power boards can hold an electric charge for a long time, even if the charger is switched off. **Do not proceed before fully performing the Safety instructions SI-HVC-0003.**

## Procedure: 24VDC Power Supply Replacement in HVC Cabinet



### Removal of 24VDC Power Supply

- 1) Identify the power supply (G4 / G5) to be removed and replaced.
- 2) Refer to Demounting instructions presented later in this document.

Procedure: 24VDC Power Supply Replacement in ACM Module

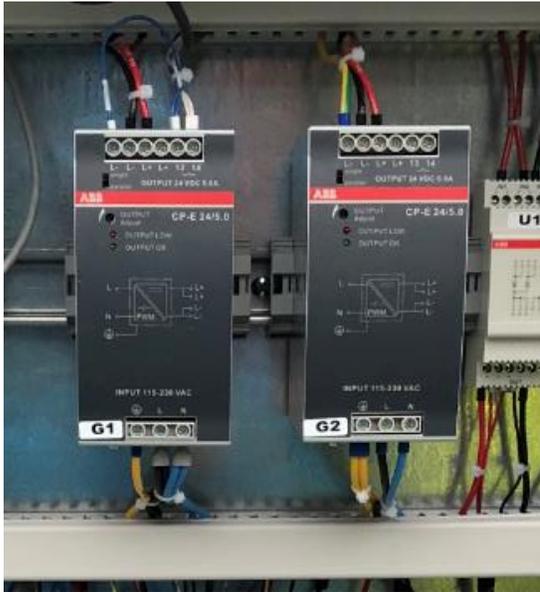


**Removal of 24VDC Power Supply**

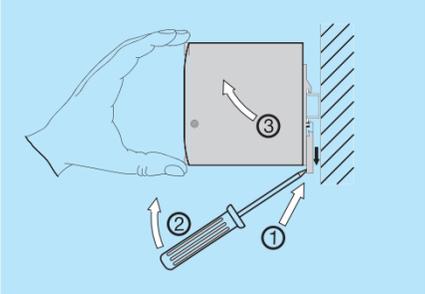
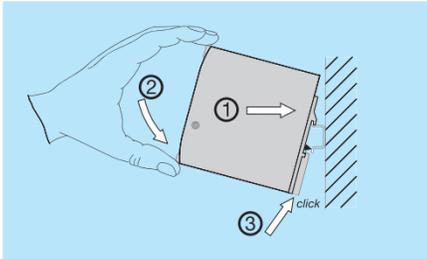
- 1) Identify the power supply (G1 / G2 / G3) to be removed and replaced.
- 2) Refer to Demounting instructions presented later in this document.



## Procedure: 24VDC Power Supply Replacement in Depot Charge Box

**Removal of 24VDC Power Supply**

- 1) Identify the power supply (G1 / G2) to be removed and replaced.
- 2) Refer to Demounting instructions presented later in this document.

Procedure: Demounting and Remounting Instructions	
	<p><b>Disconnecting and Demounting</b></p> <ol style="list-style-type: none"> <li>1) Disconnect all the wires connected to the power supply module, and make sure to note down which wire goes into which terminal of the power supply module.</li> <li>2) Remove the power supply as shown in the demounting picture shown on the left column.</li> <li>3) Pull down the latching lever by means of the screwdriver.</li> <li>4) Alternatively, press the unlock button to release the device.</li> <li>5) In both cases above, the device can be unhinged from the mounting rail edge and removed.</li> </ol>
	<p><b>Remounting and Reconnecting</b></p> <ol style="list-style-type: none"> <li>1) Reconnect all the respective wires connected to the power supply module, and make sure not to swap the polarity of connections. Use the tightening torque value of 0.4 Nm.</li> <li>2) The new power supply can be snapped onto the DIN rail as shown in the picture in the left column.</li> <li>3) The device is set with its mounting rail slide on the upper edge of the mounting rail and locked by lifting it downwards.</li> </ol>

#### 4.9. SI-HVC-0103 Replace a 50 kW power module

##### Specific risks and attention points:

##### 1. RISK OF ELECTRIC SHOCK:



##### **DANGER**

##### **Hazardous voltage**

Identifies a hazard that could result in severe injury or death through electrocution.

##### 2. PINCH HAZARD:



##### **WARNING**

##### **Pinch Hazard**

Identifies a hazard that could result in injuries in which somebody parts are pinched or crushed

- Capacitors on the power boards can hold an electric charge for a long time, even if the charger is switched off. **Do not proceed before fully performing the Safety instructions SI-HVC-0003.**
- When sliding in and out the power boards into their bay, pay attention not to damage to the wires and connectors.
- Pay attention that the weight of a power module is approximately 50 kgs. ABB recommends doing the replacement of the power modules with at least two people.

**Procedure: Hardware replacement.**

**Power module removal**

- 1) Identify the power module to be replaced.
- 2) Unscrew the fan driver Cable (A), Disconnect the CAN Cable (B) and Unscrew the Fuse/Circuit breaker feedback Cable(C).
- 3) Unscrew the 6 AC power input Cables (D) running to the Fuse/Circuit breakers.
- 4) Unscrew the two hex bolts (E), holding the metal bracket and remove the bracket.
- 5) Slide-out the power module slowly by using the handle. Make sure no cables are in the way.

**Power module installation**

- 1) Slide in the new power module.
- 2) Mount the metal bracket using the hex bolts (E).
- 3) Reconnect the AC input cables (D) and tighten the bolts to 3N. The left Fuse/Circuit breaker is used for the upper cables of the power module input. The right Fuse/Circuit breaker is used for the bottom row cables of the power module input. The leftmost cable needs to go to the leftmost terminal of the 3phase circuit breaker.
- 4) Reconnect the Fuse/circuit breaker feedback cables (C), Reconnect the CAN cable (B) and the fan driver cable (A).
- 5) Make sure the Fuses/Circuit breakers are in the closed position.
- 6) Switch on the power using the main switch and close the front door.



Procedure: Software reconfiguration.	
	<p><b>Board configuration</b></p> <ol style="list-style-type: none"> <li>1) If you do not have access to the ABB software platform, please contact ABB for assistance.</li> <li>2) On Helios &gt; EV Charger page &gt; Settings tab:                         <ol style="list-style-type: none"> <li>c. Notify hardware change on next restart, click on [send action] and confirm.</li> <li>d. Restart application, click on [send action] and confirm.</li> </ol> </li> <li>3) Allow the charger 10 minutes to configure the boards. It may display error messages in the meantime.</li> <li>4) Check if the configuration has been successful. On Helios &gt; EV Charger page &gt; Summary tab &gt; [Show service page].</li> <li>5) In the power modules section, check the software version of the power module is updated. It should state a valid number, and not “unknown”.</li> <li>6) Run a Power Module Self-Test and check if all tests pass.</li> </ol>

#### 4.10. SI-HVC-0114 Replace HMI Assembly (Human Machine Interface)

Specific risks and attention points:

1. RISK OF ELECTRIC SHOCK:



**DANGER**

**Hazardous voltage**

Identifies a hazard that could result in severe injury or death through electrocution.

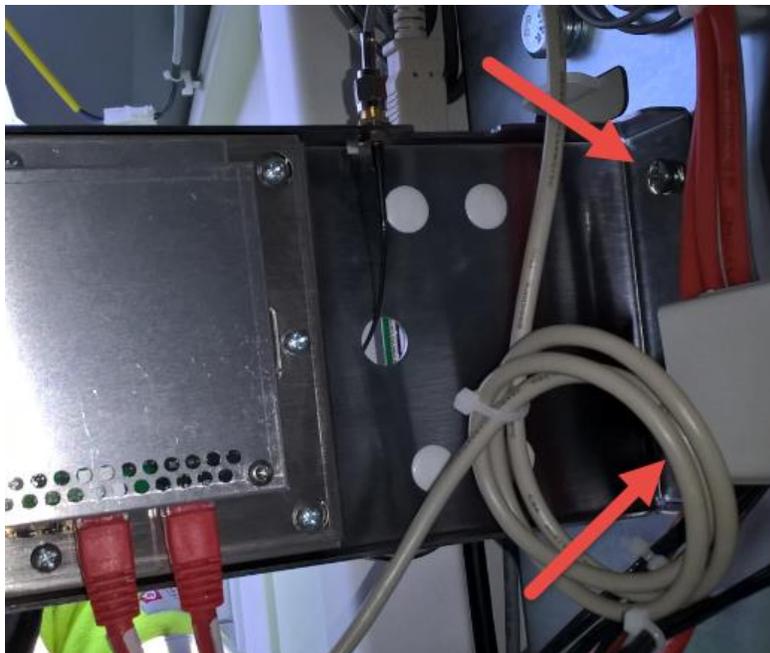
- Capacitors on the power boards can hold an electric charge for a long time, even if the charger is switched off. **Do not proceed before fully performing the Safety instructions SI-HVC-0003.**

Procedure: Removal of old HMI Assembly.



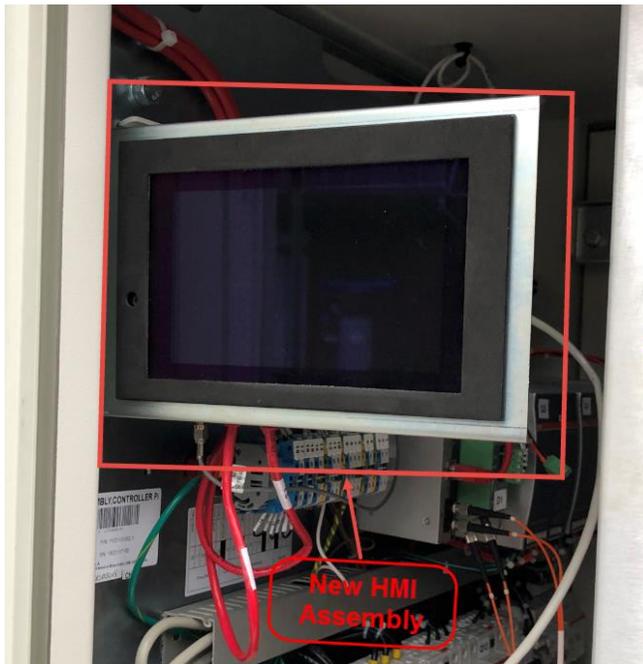
**Removal of old HMI Assembly**

- 1) Identify the HMI Assembly (including the bracket) to be removed.
- 2) Unplug the cables connected on the assembly.
  - a. There are 3 x RJ-45 terminated cables (to be re-used with the new assembly) and 1 x USB terminated cable (not to be re-used with the new assembly).



- 3) Identify the 2 mounting points at the back of the assembly. In the newer version of the cabinets, three mounting points are used.
- 4) Unscrew the screws slowly by making sure that they do not fall on any other component inside the cabinet. Save the screws to be re-used later when installing the new HMI assembly.

Procedure: Installation of the new HMI Assembly.



**Installation of new HMI Assembly**

- 1) Take the new Arm-XL HMI assembly (including the mounting bracket).
  - a. The same mounting positions must be used also for this new HMI assembly.
- 2) Install the screws back in slowly to hold the assembly in place. Make sure the screws do not fall on any other component inside the cabinet.



Procedure: Installation of the new HMI Assembly.	
	<p>3) Plug-in back the 3 x RJ-45 terminated cables into the ports shown in the picture in the left column.</p> <ol style="list-style-type: none"> <li>Port#1: Control bus (CAN bus and power)</li> <li>Port#2: Local network (optical fiber converter)</li> <li>Port#3: External network (Modem)</li> <li>Port#4: USB not used.</li> </ol> <p>4) Once done, safely re-close the circuit breakers and safely close the disconnect switch of the cabinet.</p> <p>5) Close the charger cabinet door.</p> <p>6) Re-supply the charger cabinet from the external power supply.</p>

Procedure: Programming the new HMI (remotely by ABB)	
	<p><b>Programming of the new HMI</b></p> <ol style="list-style-type: none"> <li>At this point, contact ABB remote support to program the new HMI assembly.</li> </ol>

#### 4.11. SI-HVC-0118 Replace Connector Holder

##### Specific risks and attention points:

##### 2. RISK OF ELECTRIC SHOCK:



##### **DANGER**

##### **Hazardous voltage**

Identifies a hazard that could result in severe injury or death through electrocution.

##### 3. PINCH HAZARD:



##### **WARNING**

##### **Pinch Hazard**

Identifies a hazard that could result in injuries in which somebody parts are pinched or crushed.

- Capacitors on the power boards can hold an electric charge for a long time, even if the charger is switched off. **Do not proceed before fully performing the Safety instructions SI-HVC-0003.**

**Procedure: Connector holder replacement.****Replacement of the connector holder**

The connector holder is mounted with four bolts, of which two are shown with a red circle in the next figure. Two bolts are mounted on the other side.

Remove the four bolts, then remove the connector holder.

Procedure: Removal + installation of the connector holder.



**Replacement of the connector holder**

Insert the new connector holder and mount the four bolts back.

#### 4.12. SI-HVC-0105 Replace CPI board

**Purpose of the instruction and short description:**  
 This document describes how to replace the CPI (Charge Protocol Interface). This service instruction applies for the ACM and Depot box.

**Specific risks and attention points:**

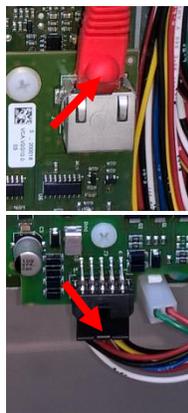
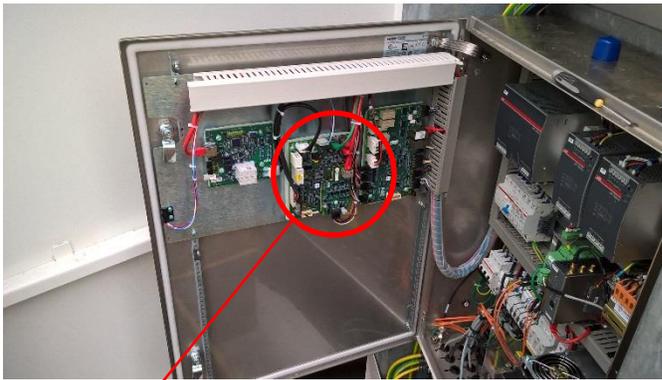
1. RISK OF ELECTRIC SHOCK:  


**DANGER**  
**Hazardous voltage**  
 Identifies a hazard that could result in severe injury or death through electrocution.
2. PINCH HAZARD:  


**WARNING**  
**Pinch Hazard**  
 Identifies a hazard that could result in injuries in which somebody parts are pinched or crushed

Risk of electric shock. Make sure the system is completely powered down. Use the **safety instruction SI-HVC-0003** to power down the charger in a safe controlled manner. Pinch hazard. Please make sure in windy conditions to secure the doors.

Procedure: Replace the CPI in the ACM



- 1) Locate the CPI on the door of the ACM module.
- 2) Disconnect all connected cables by opening the locking clip on each connector and pull them out.
- 3) When every cable is disconnected, locate the four plastic screws. Use a Philips screwdriver to undo the screws
- 4) To mount the new CPI, line up the holes of the CPI with the threaded studs and mount the CPI back into place with the plastic screws.
- 5) Plugin every cable in their respected positions.

Procedure: Replace the CPI in the Depot Box



- 1) Locate the CPI on the door of the Depot box module.
- 2) Disconnect all connected cables by opening the locking clip on each connector and pull them out. See page two for reference
- 3) When every cable is disconnected, locate the four plastic screws. Use a Philips screwdriver to undo the screws
- 4) To mount the new CPI line up the holes of the CPI with the threaded studs and mount the CPI back into place with the plastic screws.
- 5) Plug in every cable in their respected positions.



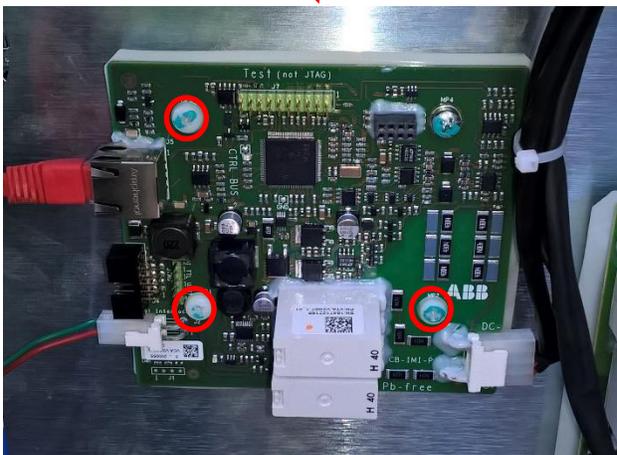
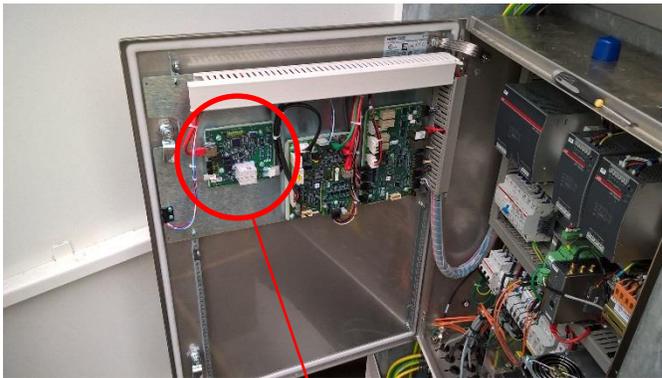
Procedure: Software reconfiguration.	
	<p><b>Board configuration</b></p> <ol style="list-style-type: none"> <li>1) If you do not have access to the ABB software platform, please contact ABB for assistance.</li> <li>2) On Helios &gt; EV Charger page &gt; Settings tab:                         <ol style="list-style-type: none"> <li>e. Notify hardware change on next restart, click on [send action] and confirm.</li> <li>f. Restart application, click on [send action] and confirm.</li> </ol> </li> <li>3) Allow the charger 10 minutes to configure the boards. It may display error messages in the meantime.</li> <li>4) Check if the configuration has been successful. On Helios &gt; EV Charger page &gt; Summary tab &gt; [Show service page].</li> </ol>

### 4.13. SI-HVC-0106 Replace IMI board (Insulation Monitoring Interface)

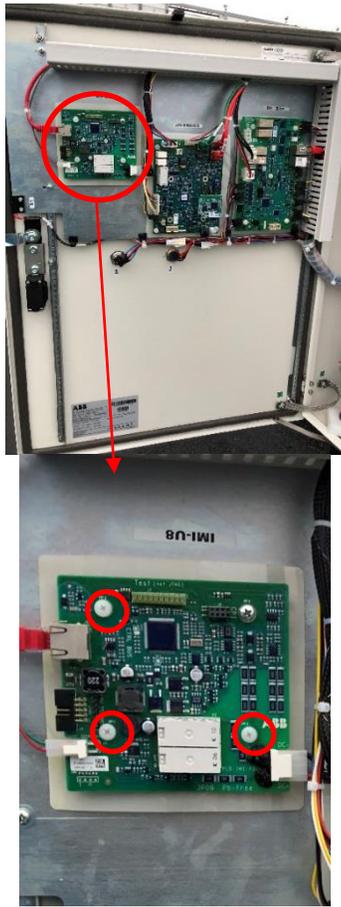
Purpose of the instruction and short description:
This document describes how to replace the IMI (Insulation Monitoring Interface). This service instruction applies for the ACM and Depot box.

Specific risks and attention points:
<p>1. RISK OF ELECTRIC SHOCK:</p> <div style="display: flex; align-items: center;">  <div> <p><b>DANGER</b> <b>Hazardous voltage</b></p> <p>Identifies a hazard that could result in severe injury or death through electrocution.</p> </div> </div> <p>2. PINCH HAZARD:</p> <div style="display: flex; align-items: center;">  <div> <p><b>WARNING</b> <b>Pinch Hazard</b></p> <p>Identifies a hazard that could result in injuries in which somebody parts are pinched or crushed</p> </div> </div> <p>Risk of electric shock. Make sure the system is completely powered down. Use the <b>safety instruction SI-HVC-0003</b> to power down the charger in a safe controlled manner. Pinch hazard. Please make sure in windy conditions to secure the doors.</p>

Procedure: Replace the IMI in the ACM



- 1) Locate the IMI on the door of the ACM.
- 2) Disconnect all connected cables by opening the locking clip on each connector and pull them out.
- 3) When every cable is disconnected, locate the three plastic screws and the metal screw. Use a Philips screwdriver to undo the screws
- 4) To mount the new IMI and isolator plate line up the holes of the IMI and isolator plate with the threaded studs and mount the IMI back into place with the screws.
- 5) Plugin every cable in their respected positions.

**Procedure: Replace the IMI in the Depot Box**

- 1) Locate the IMI on the door of the Depot box module.
- 2) Disconnect all connected cables by opening the locking clip on each connector and pull them out.
- 3) When every cable is disconnected, locate the three plastic screws and the metal screw. Use a Philips screwdriver to undo the screws
- 4) To mount the new IMI and isolator plate line up the holes of the IMI and isolator plate with the threaded studs and mount the IMI back into place with the screws.
- 5) Plugin every cable in their respected positions.



Procedure: Software reconfiguration.	
	<p><b>Board configuration</b></p> <ol style="list-style-type: none"> <li>1) If you do not have access to the ABB software platform, please contact ABB for assistance.</li> <li>2) On Helios &gt; EV Charger page &gt; Settings tab:                         <ol style="list-style-type: none"> <li>g. Notify hardware change on next restart, click on [send action] and confirm.</li> <li>h. Restart application, click on [send action] and confirm.</li> </ol> </li> <li>3) Allow the charger 10 minutes to configure the boards. It may display error messages in the meantime.</li> <li>4) Check if the configuration has been successful. On Helios &gt; EV Charger page &gt; Summary tab &gt; [Show service page].</li> </ol>



## ENGLISH

Electrical and electronic equipment to be separately collected in compliance with the Directive on waste electrical and electronic equipment (WEEE - 2012/19/EU)

The symbol (crossed out wheeled-bin) on your product indicates that the product shall not be mixed or disposed with your household waste, at their end of use.

This product shall be handed over to your local community waste collection point for the recycling of the product.

For more information, please contact your Government Waste-Disposal department in your country.

Inappropriate waste handling could possibly have a negative effect on the environment and human health due to potential hazardous substances. With your cooperation in the correct disposal of this product, you contribute to reuse, recycle and recover the product and our environment will be protected.



## FRANÇAIS

Équipements électriques et électroniques collectés séparément conformément à la Directive relative aux déchets d'équipements électriques et électroniques (WEEE - 2012/19/EU)

Ce symbole (poubelle interdite) apposé sur le produit indique qu'en fin de vie ce produit ne doit pas être traité avec les déchets ménagers.

Il doit être remis à un point de collecte approprié pour le recyclage des appareils électriques et électroniques.

Pour de plus amples informations, veuillez contacter le service de collecte des déchets ménagers local.

Ce produit contient des substances potentiellement dangereuses qui peuvent avoir des effets néfastes sur l'environnement et la santé humaine. En veillant à la mise au rebut correcte de ce produit, vous contribuez à assurer le traitement, la récupération et le recyclage de ce produit et à protéger l'environnement.



## ESPAÑOL

Aparatos eléctricos y electrónicos recopilados de modo separado en conformidad con la Directiva sobre residuos de aparatos eléctricos y electrónicos (WEEE - 2012/19/EU)

Los productos identificados con este símbolo (poubela tachada) no deben eliminarse como residuos domésticos una vez finalizada su vida útil.

Este producto debe entregarse a un punto de recogida de la comunidad local para su recuperación y reciclado.

Para mayor información, sírvase ponerse en contacto con el Departamento de Disposición de Desechos de su Ayuntamiento.

El manejo inadecuado de los residuos supone riesgos para la salud humana o el medio ambiente. Con la reutilización, el reciclado de los materiales u otras formas de valorización de tales productos usted contribuye de manera importante a la protección de nuestro medio ambiente.



## NEDERLANDS

Elektrische en elektronische apparatuur worden afzonderlijk ingezameld in naleving van de verordening van de Richtlijn betreffende afgedankte elektrische en elektronische apparatuur (WEEE - 2012/19/EU)

Het symbool (doorgekruiste afvalbak op wielen) op het product geeft aan dat het product aan het einde van haar levensduur niet samen met of in de vorm van huishoudafval mag worden weggegooid.

Het product moet naar een verzamelplaats (milieudepot) worden gebracht waar dergelijke producten worden gerecycled.

Neem voor meer informatie contact op met de relevante overheidsafdeling voor afvalvuins die in uw land bestaat.

Het kan nadelige gevolgen hebben op voor mens en milieu, als afval op een verkeerde manier wordt behandeld, waardoor potentieel schadelijke stoffen vrij komen. Door uw medewerking te verlenen en dit product op de juiste wijze wegwerpt, kunt u een bijdrage leveren aan het herstellen, hergebruiken en recycleren van dit product om zo ons milieu te beschermen.



## DANSK

Elektrisk og elektronisk udstyr indsamles særskilt i overensstemmelse med direktiv om afald af elektrisk og elektronisk udstyr (WEEE - 2012/19/EU)

Symbolet (en overstregt affaldsspand med hjul) på produktet angiver, at produktet ikke må blandes med eller bortskaffes sammen med almindeligt husholdningsaffald, når det er udtjent.

Produktet skal afleveres til det lokale affaldsindsamlingssted til genbrug.

Kontakt venligst afdelingen for bortskaffelse af affald i din kommune angående yderligere information.

U hensigtsmæssig bortskaffelse af affald kan have en negativ virkning på miljøet og folks helbred, da det kan indeholde potentielle, farlige substanser. Med din medvirken i hensende til forskriftsmæssig bortskaffelse af dette produkt, kan du bidrage til genbrug, reducere og genvinde produkterne og samtidig medvirke til, at vores miljø vil blive beskyttet.



## DEUTSCH

Elektro- und Elektronikgeräte sind getrennt zu sammeln in Einklang mit der Richtlinie über Elektro- und Elektronik-Altgeräte (WEEE - 2012/19/EU)

Dieses Symbol (ausgekreuzte Mülltonne) auf dem Produkt bezeichnet, dass Altgeräte usw.

nicht wie normaler Haushaltsabfall in den Müll gegeben werden dürfen, sondern zum Recycling an einer hierfür vorgesehenen Annahmestelle abzugeben ist.

Für nähere Informationen wenden Sie sich bitte an die für Müllentsorgung zuständigen örtlichen Behörden.

Bei unsachgemäßer Entsorgung besteht das Risiko nachteiliger Auswirkungen auf Umwelt und Gesundheit durch potentiell gefährliche Substanzen. Durch Ihre Kooperation zur ordnungsgemäßen Entsorgung fördern Sie die Wiederverwendung, das Recycling und die Rückgewinnung von Stoffen und tragen zum Umweltschutz bei.



## ITALIANO

Apparecchiatura Elettrica ed Elettronica oggetto di raccolta differenziata in conformità alla Direttiva sui Rifiuti di apparecchiature Elettriche ed Elettroniche (WEEE - 2012/19/EU)

Il simbolo (un bidone sbarrato da una croce) indica che il prodotto non deve essere smaltito con i rifiuti domestici, alla fine della sua vita.

Questo prodotto deve essere consegnato al punto di raccolta rifiuti della propria comunità locale per il suo riciclaggio.

Per ulteriori informazioni, rivolgersi all'organo statale preposto allo smaltimento dei rifiuti nel proprio paese.

Uno smaltimento dei rifiuti inappropriato può avere effetti negativi sull'ambiente e sulla salute umana a causa di sostanze potenzialmente pericolose. Collaborando allo smaltimento corretto di questo prodotto, si contribuisce al riutilizzo, al riciclaggio e al recupero del prodotto, e alla protezione del nostro ambiente.



## PORTUGUÊS

Equipamentos Eléctricos e Electrónicos recolhidos separadamente de acordo com a Directiva relativa aos resíduos de equipamentos eléctricos e electrónicos (WEEE - 2012/19/EU)

O símbolo (carrinho de lixo de rodas com uma linha cruzada) em seu produto indica que o produto, no fim da sua vida útil, não deve ser misturado ou eliminado com o lixo doméstico comum.

Este produto deverá ser entregue a uma estação de recolha de lixo da comunidade local para a reciclagem do produto.

Para mais informações, entre em contacto com o Departamento de Tratamento de Lixo do Governo do seu país.

O tratamento de lixo incorrecto poderia provocar um efeito negativo no meio ambiente e saúde humana devido a substâncias potencialmente perigosas. Com a sua cooperação para a eliminação correcta deste produto, contribuirá para a reutilização, reciclagem e recuperação do produto, e nosso meio ambiente será protegido.



## SVENSKA

Elektriska och elektroniska produkter ska samlas in separat i enlighet med direktivet om avfall som utgörs av eller innehåller elektriskt eller elektronisk utrustning (WEEE - 2012/19/EU)

Denna symbol (en överkorsad soptunna) på produkten innebär att produkten ej ska blandas eller slängas med ditt hushållsavfall när den är förbrukad.

Produkten ska lämnas till en lokal insamlingsplats för denna slags produkter för återvinning. Kontakta kommunkontoret för närmare detaljer om var du finner sådana insamlingsplatser.

Oöpplig avfallsbortering kan få negativa effekter på miljön och på människlig hälsa då en produkt kan innehålla farliga ämnen.

Vi ber om ditt samarbete i bortskaffningen av denna produkt för att bidra till återvinning, återanvändning och en hälsosammare miljö.



## SUOMI

Sähkö- ja elektroniikkalaitteet on kierrätettävä erikseen sähkö- ja elektroniikkalaitteita koskevan direktiivin (WEEE - 2012/19/EU) mukaisesti

Tuotteen merkitty symboli (ylitse rukoitettu jätessäiliö) osoittaa, että tuotetta ei saa sekoittaa eikä hävittää talousjätteen kanssa.

Tuote on luovutettava sopivaan tällaisten laitteiden kierrätyksestä huolehtivaan keräyspisteeseen.

Pyydä lisätietoja jätteenasiasta vastaavilta paikallisilta viranomaisilta.

Tämän tuotteen asianmukaisen hävittämisen varmistamiseksi autetaan esittämään sen mahdolliset ympäristöön ja terveyteen kohdistavat haittavaikutukset, jotta voi aiheuttaa muussa tapauksessa tämän tuotteen epäasianmukaisesti käsittelyä. Hävittämällä tuotteen asianmukaisesti autat valmistamaan, että tuote uudelleenkäytetään, kierrätetään ja kerätään ja ympäristöä suojellaan.



BCA.00165.0

